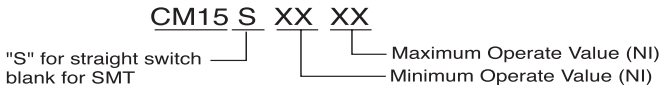
Molded DYAD®
CM15

Features
- Small size
- SMT-compatible
- Easily formed leads
- Sputtered ruthenium contacts
- Hermetically sealed contacts
- Fast switching speed — up to 500Hz
- Wide range of available magnetic sensitivities
- Superior mechanical strength
- Enhanced for better auto placement

Applications
- Security
  - Proximity sensing
  - Smoke alarms
- Automotive
  - Level sensor
  - Lamp current sensor
- Relays

Description
Clare's Molded DYAD® dry reed switches are ideally suited for small switching signal applications. This switch has sputtered ruthenium contacts and an extraordinary seal strength, achieved by a patented laser sealing of the glass. In low level or dry switching environments, both switches typically provide >1 billion operations. The switches have hermetically sealed contacts and offer a wide range of available magnetic sensitivities. In addition, the molding process provides a solid plastic outer shell. This plastic shell provides superior mechanical strength, eliminates concerns over handling glass switches, and provides an ideal solution for high speed, automated assembly environments."

Ordering Information
A complete part number is represented by the digits to the right. For example, CM15S1030 is a MOLDED DYAD® with a minimum operate value of 10NI and a maximum of 30NI. Refer to the switch operating specification charts for available ranges. Special ranges are available upon request.



Surface Mount Molded DYAD
Refer to operating characteristics table for complete part number.

Standard Test Coil
The magnetic force (expressed in NI, AT or Ampere Turns) required to cause the reed switch contacts to close is called the pull-in or operate value.

	CM15
Part #	Coil - 1
Coil definition	NARM1 CTC01
Coil resistance	1200Ω
Number of turns	5,000
Wire size (nom. diameter)	0.0399mm (AWG 46)
Bobbin diameter (inside coil)	3.96mm
Winding length	10.4mm

(1) Consult factory for test procedure.
The reed switch shall be placed in the test coil with the gap centered in the core of the coil winding.
Test leads and their clips must be non-magnetic.
The longitudinal axis of the test coil and the test switch shall be vertical.

MOLDED DYAD®

Part #	Operate Range (NI)[1]
CM15S1015	10 to 15
CM15S1020	10 to 20
CM15S1030	10 to 30
CM15S1520	15 to 20
CM15S1525	15 to 25
CM15S2025	20 to 25

MOLDED DYAD® Surface Mount

Part #	Operate Range (NI)[1,2,3]
CM15-2024	10 to 15
CM15-2259	10 to 20
CM15-2282	10 to 30
CM15-2025	15 to 20
CM15-2249	15 to 25
CM15-2026	20 to 25

[1] Tolerance = ± 1.5NI
[2] Full Blade Sensitivity
[3] Surface Mount Switches are packaged 3,000 parts per reel

Absolute Maximum Ratings (@ 25˚ C)

Parameter	Min	Typ	Max	Units
Switching Voltage CM15 - MOLDED DYAD®			200	Volts
Switching Current CM15 - MOLDED DYAD®			0.5	Amps
Carry Current CM15 - MOLDED DYAD®			1.5	Amps
Switching Frequency CM15 - MOLDED DYAD®			500	Hz
Contact Resistance CM15 - MOLDED DYAD®			150	mΩ

(See detailed specifications for more information.)

Absolute Maximum Ratings are stress ratings. Stresses in excess of these ratings can cause permanent damage to the device. Functional operation of the device at these or any other conditions beyond those indicated in the operational sections of this data sheet is not implied. Exposure of the device to the absolute maximum ratings for extended period may degrade the device and effect its reliability.

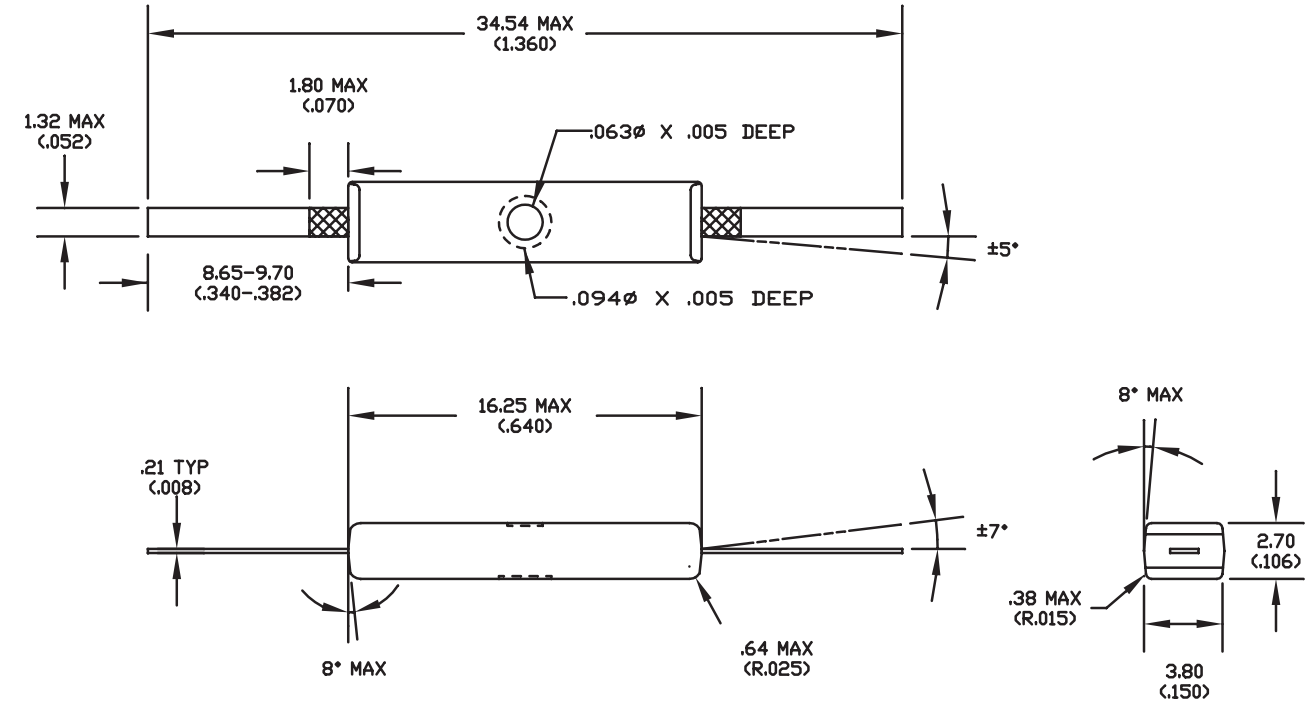
Specifications

All parameters are at 25°C unless otherwise stated.

PARAMETER	CONDITIONS	SYMBOL	MIN	TYP	MAX	UNITS
Contact Ratings						
Operate ampere turns range	Full Blade Tolerance = ±1.5NI	AT	10	-	30	NI
Release ampere turns range	Full Blade Tolerance = ±1.5NI	AT	5	-	30	NI
Switching Voltage	Max DC/PeakAC Resistive	V_L	-	-	200	VDC
Switching Current	Max DC/PeakAC Resistive	I_L	-	-	500	mAmps
Carry Current	Max DC/PeakAC Resistive	I_C	-	-	1.5	Amps
Contact Rating	Max DC/PeakAC Resistive	-	-	-	10	VA
Life Expectancy	1V, 10mA Signal Level	-	-	1000	-	x10^6 Ops
	10V, 10mA Low Level	-	-	500	-	x10^6 Ops
	50V, 100mA Telecom Load	-	-	2	-	x10^6Ops
	100V, 100mA Rated Loads	-	-	2	-	x10^6 Ops
Static Contact Resistance	50mV, 10mA(1)	CR	-	80	150	mΩ
Contact Material		-	-	Ru	-	-
Switch Specifications						
Insulation Resistance(2)	100V, 25°C, 40% RH	IR	10^9	10^{11}	-	Ω
Capacitance	Across Open Contacts	-	-	0.3	-	pF
Dielectric Strength(5)	Between Contacts	-	250	300	-	VDC/Peak AC
Operate Time, including bounce	At nominal coil voltage, 10Hz Square Wave	T_{OP}	-	-	0.5	ms
Release Time	Zener-Diode Suppression(3)	T_{REL}	-	-	0.2	ms
Environmental Ratings						
Storage Temperature		T_A	-40	-	+125	°C
Operating Temperature		T_O	-40	-	+125	°C
Soldering Temperature		-	-	-	+240	°C
Vibration	5Hz - 200Hz	G	-	-	20	-Gs
Shock	11±1ms, $^1/_2$ Sine Wave	S	-	-	30	Gs
Shock - survivability	11±1ms, $^1/_2$ Sine Wave	S	-	-	500	Gs

(1) Contact resistance measured with 4 terminal method, 1.1" between test leads
(2) >10^{12} Ω is available upon request
(3) A 24V zener in series with a diode across the coil
(4) Use caution not to exceed vibration resistance limits while ultrasonically cleaning. Contact Clare Engineering for more details/recommendations
(5) 15 ampere turn minimum

Mechanical Dimensions



NOTES:
1. SURFACE - MATTE FINISH VDI 18-21
2. ⊠ AREA NOT SUITABLE FOR SOLDERING

DIMENSIONS
mm
(inches)

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Specification: PB-CM15-R1

4/23/01