

# LQ201U1LW21

**TFT-LCD Module** 

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	AVC LIQUID CRYSTAL DISPLAY	
	GROUP	APPLICABLE GROUP
	SHARP CORPORATION	AVC Liquid Crystal Display
	SPECIFICATION	Group
□ CUSTOMER'S APPRO	TFT-LCD Modi	
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AVC LIQUID CRYSTAL DISPLAY GROUP

Development Center

SHARP CORPORATION



# RECORDS OF REVISION

# LQ201U1LW21

SPEC No.	REVISED		SUMMARY							
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#### 1. Application

This specification applies to the color 20.1 UXGA TFT-LCD module LQ201U1LW21.

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#### 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT ( $\underline{\text{Thin }}\underline{\text{Film }}\underline{\text{T}}$ ransistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a back light unit. Graphics and texts can be displayed on a  $1600 \times 3 \times 1200$  dots panel with about 16 million colors by supplying 48 bit data signals(8bit  $\times$  2pixel  $\times$  RGB), two display enable signals, two dot clock signals, +12V DC supply voltages for TFT-LCD panel driving and supply voltage for back light.

It is a wide viewing-angle-module (Vertical viewing angle:176 ° Horizontal viewing angle:176 °, CR 10). This module performance achieve 20ms response time (full; black to white, or white to black) done by improving Liquid crystal material.



# 3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	51 (Diagonal)	cm
	20.1 (Diagonal)	Inch
Active area	408.0 (H) × 306.0 (V)	mm
Pixel format	1600 (H) × 1200 (V)	Pixel
	(1 pixel = R + G + B dots)	
Pixel pitch	0.255(H) × 0.255 (V)	mm
Pixel configuration	R,G,B vertical stripe	
Display mode	Normally black	
Unit outline dimensions	432(W) × 331.5 (H) × 25 (D)	mm
Mass	3.2 (Typ)	kg
Surface treatment	Anti-glare And hard-coating 3H	

Outline dimensions are shown in Fig.1.



# 4. Input Terminals and Function

# 4-1. TFT-LCD panel driving

LVDS interface with 2 input signal, and +12VDC power supply, control signal

Connectors: MDF76LARW-30S-1H (HIROSE) or FI-XB30SRL-HF11 (JAE)

Corresponding connectors: FI-X30M (JAE) LVDS receiver: Contained in a control IC

Corresponding LVDS transmitter: THC63LVDM83R(Thine) or compatible

Pin No.	Symbol	Function	Remark
1	Vcc	+12V power supply	
2	Vcc	+12V power supply	
3	Vcc	+12V power supply	
4	Vcc	+12V power supply	
5	Vss	Gnd	
6	Vss	Gnd	
7	RBIN3+	Positive (+) LVDS differential data input (B port)	LVDS
8	RBIN3-	Negative (-) LVDS differential data input (B port)	LVDS
9	CKBIN+	Positive (+) LVDS differential clock input (B port)	LVDS
10	CKBIN-	Negative (-) LVDS differential clock input (B port)	LVDS
11	RBIN2+	Positive (+) LVDS differential data input (B port)	LVDS
12	RBIN2-	Negative (-) LVDS differential data input (B port)	LVDS
13	RBIN1+	Positive (+) LVDS differential data input (B port)	LVDS
14	RBIN1-	Negative (-) LVDS differential data input (B port)	LVDS
15	RBIN0+	Positive (+) LVDS differential data input (B port)	LVDS
16	RBIN0-	Negative (-) LVDS differential data input (B port)	LVDS
17	Vss	Gnd	
18	Vss	Gnd	
19	RAIN3+	Positive (+) LVDS differential data input (A port)	LVDS
20	RAIN3-	Negative (-) LVDS differential data input (A port)	LVDS
21	CKAIN+	Positive (+) LVDS differential clock input (A port)	LVDS
22	CKAIN-	Negative (-) LVDS differential clock input (A port)	LVDS
23	RAIN2+	Positive (+) LVDS differential data input (A port)	LVDS
24	RAIN2-	Negative (-) LVDS differential data input (A port)	LVDS
25	RAIN1+	Positive (+) LVDS differential data input (A port)	LVDS
26	RAIN1-	Negative (-) LVDS differential data input (A port)	LVDS
27	RAIN0+	Positive (+) LVDS differential data input (A port)	LVDS
28	RAIN0-	Negative (-) LVDS differential data input (A port)	LVDS
29	Vss	Gnd	
30	Vss	Gnd	

[Note1] This module has dual pixel port to receive dual pixel data at the same time. A port receives first pixel data and B port receives second pixel data in dual pixel data.



[Note2] Thine:THC63LVDM83R

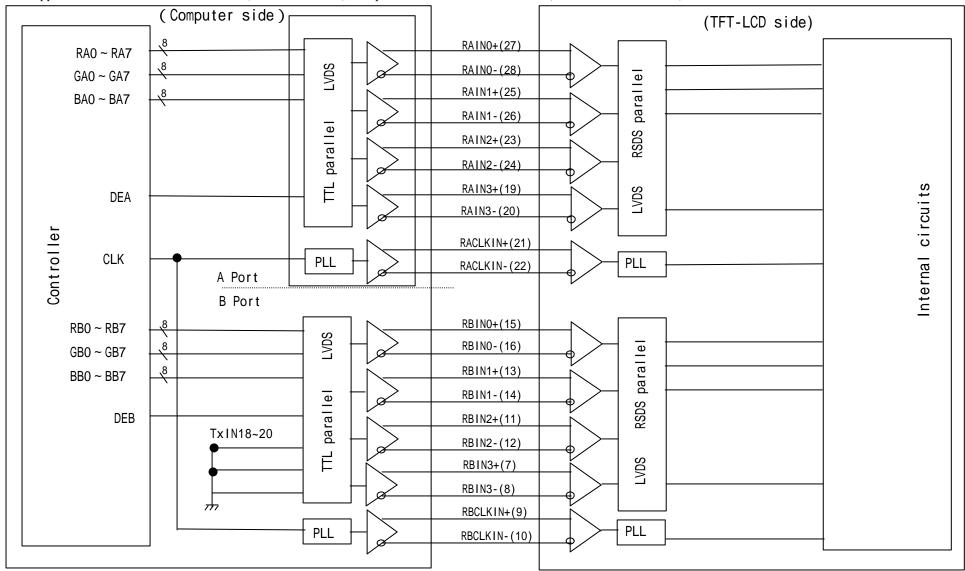
Tran	smitter	Data arrangement
Pin No	Data	
51	TA0	R0(LSB)
52	TA1	R1
54	TA2	R2
55	TA3	R3
56	TA4	R4
3	TA5	R5
4	TA6	G0(LSB)
6	TB0	G1
7	TB1	G2
11	TB2	G3
12	TB3	G4
14	TB4	G5
15	TB5	B0(LSB)
19	TB6	B1
20	TC0	B2
22	TC1	В3
23	TC2	B4
24	TC3	B5
27	TC4	(NA)
28	TC5	(RSV1)
30	TC6	DE
50	TD0	R6
2	TD1	R7(MSB)
8	TD2	G6
10	TD3	G7(MSB)
16	TD4	В6
18	TD5	B7(MSB)
25	TD6	(NA)

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# 4-2 Interface block diagram

LVDS receiver: Contained in a control IC.

Applied Transmitter: THC63LVDM83R(THine electronics), or equivalent: DS90C383,DS90C383A(National semiconductor)





# 4-2. Back light driving

CN1, 3 (High voltage side)

The module-side connector: XHP - 7 (JST)
The user-side connector: S7B - XH - A (JST)

Cable: UL Style No.: 10267

rated voltage: 2kV (AC)

AWG: 26

Pin no.	symbol	Function	Cable color
1	V <sub>H-1</sub>	Power supply for lamp 1 (High voltage side)	Pink
2	NC	This is electrically opened.	
3	NC	This is electrically opened.	
4	$V_{H-2}$	Power supply for lamp 2 (High voltage side)	Blue
5	NC	This is electrically opened.	
6	NC	This is electrically opened.	
7	$V_{H-3}$	Power supply for lamp 3 (High voltage side)	Orange

CN 2,4(Low voltage side)

The module-side connector: BHR - 03VS - 1 (JST)
The user-side connector: SM03(4.0)B - BHS - 1 - TB (JST)

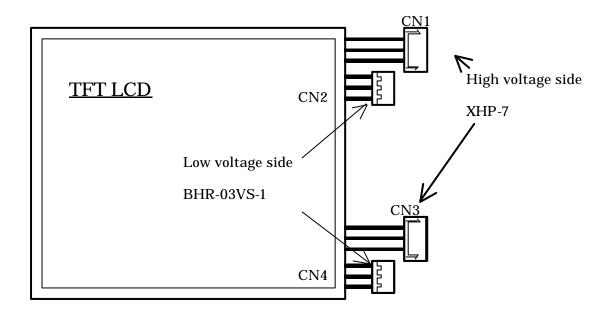
Cable: UL Style No.: 10368

rated voltage: 300V (AC)

AWG: 26

Pin no.	symbol	Function	Cable color
1	$V_{L-1}$	Power supply for lamp 1 (Low voltage side)	White
2	$V_{L-2}$	Power supply for lamp 2 (Low voltage side)	Gray
3	$V_{L-3}$	Power supply for lamp 3 (Low voltage side)	Brown

The pair of CN1 and CN2 is for the same CCFT lamps. The pair of CN3 and CN4 is in the same way.





# 5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
+12.0V supply voltage	Vcc	Ta=25	0 ~ +14.0	٧	
Storage temperature	Tstg	ı	- 25 ~ +60		[Note1]
Operating temperature (Ambient)	Topa	1	0 ~ +50		

[Note1] Humidity: 95%RH Max. (Ta 40)

Maximum wet-bulb temperature at 39 or less. ( Ta>40

No condensation.

#### 6. Electrical Characteristics

# 6-1. TFT-LCD panel driving

1. TFT-L	. TFT-LCD panel driving Ta = 25													
	Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark							
Vcc	Supply voltage	Vcc	+10.8	+12.0	+13.2	V	[Note1]							
	Current dissipation	Icc	-	420	600	mA	[Note2]							
	Rush Current				3	A	[Note3]							
Permis	ssive input ripple voltage	$V_{RF}$	-	-	100	mVp-p								

# [Note1]

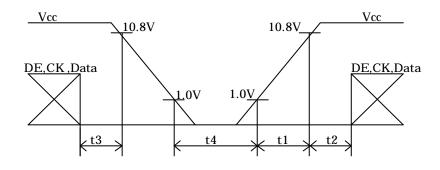
1) On-off sequences of Vcc and data

0 < t1 60ms

0 < t2 10ms

0 t3

t4 100ms

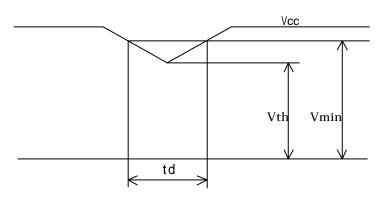


2 ) Dip conditions for supply voltage

Vmin,Vth=10.8V, 9.6V

- 1) Vth Vcc < Vmin td 20 ms
- 2) Vcc  $\leq$  Vth

The LCD module shuts down.

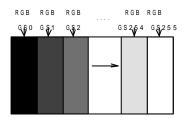


[Note2] Typical current situation : 256-gray-bar pattern

Vcc=+12.0V

The explanation of each gray scale, GS,

is described below section 8.



[Note3] The duration of rush current is about 1ms.



#### 6-2. Back light driving

The back light system is an edge-lighting type with 6 CCFTs (Cold Cathode Fluorescent Tube).

The characteristics of the lamp are shown in the following table.

The value mentioned below is at the case of one CCFT.

CCFT Model Name: KTBE222MSTF-421MA77-Z(STANLEY.ELECTRIC.CO.,LTD)

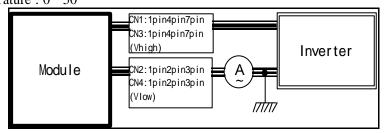
Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Lamp current range	IL	3	6	7	mArms	[Note1]
Lamp voltage	$V_{\rm L}$		800	900	Vrms	$Ta=25$ $I_L=6.0 \text{mA}_{rms} F_L=60 \text{kHz}$
Lamp power consumption	$P_{L}$		4.8	5.4	W	Note2 $I_L$ =6.0m $A_{rms}F_L$ =60kHz
Lamp frequency	FL	35	60	70	KHz	[Note3]
Kick-off voltage	Vs			1800	Vrms	Ta=25 [Note4]
				2000	Vrms	Ta=0 【Note4】
Lamp life time	$T_{\rm L}$	50,000			Hour	[Note5]

Note1 A lamp can be light in the range of lamp current shown above.

Maximum rating for current is measured by high frequency current measurement equipment connected to  $V_{LOW}$  at circuit showed below.

(Note: To keep enough kick-off voltage and necessary steady voltage for CCFT.)

Lamp frequency :  $35 \sim 70$ kHz Ambient temperature :  $0 \sim 50$ 



[Note2] Referential data per one CCFT by calculation (  $IL \times VL$  ).

The data doesn't include loss at inverter.

[Note3] Lamp frequency of inverter may produce interference with horizontal synchronous frequency, and this may cause horizontal beat on the display. Therefore, adjust lamp frequency, and keep inverter as far as from module or use electronic shielding between inverter and module to avoid interference.

Note4 It is defined at 27pF for the ballast capacitor of a DC-AC inveter.

The Kick-off voltage may rise up in the user set, please decide the open output voltage by checking not to occur lighting failure under operating state.

The open output voltage should be applied to the lamp for more than 1 second to startup. Or when the ambient luminance around the lamp is more than 11ux,it should be applied to the lamp for more than 100ms.Otherwise the lamp may not be turned on..

Note5 Lamp life time is defined as the time when either or occurs in the continuous operation under the condition of Ta=25 and IL=6.0 mArms.

Brightness becomes 50% of the original value under standard condition.

Kick-off voltage at Ta=0 exceeds maximum value,2000Vrms.

#### 《Note》

The performance of the backlight, for example lifetime or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occurs. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Use the lamp inverter power source incorporating such safeguard as overvoltage / overcurrent protective circuit or lamp voltage waveform detection circuit, which should have individual control of each lamp.

In case one circuit without such individual control is connected to more than two lamps, excessive current may flow into one lamp when the other one is not in operation.

Synchronize frequency and phase of CCFT in the same connector. Otherwise it may exceed rated voltage of connector.



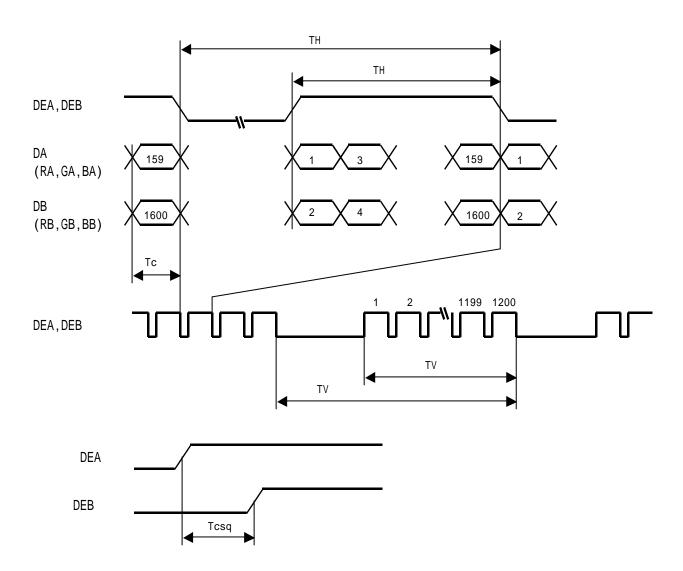
# 7. Timing characteristics of input signals

# 7-1. Timing characteristics

	Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Clock	Frequency	1/Tc	60.0	81.0	85.0	MHz	
	Skew	Tcsq	-4	0	4	ns	[Note1]
Data enable	Horizontal period	TH	830	1080	1317	clock	
signal			10.0	13.3	15.5	μs	
	Horizontal period (High)	THd	800	800	800	clock	
	Vertical period	TV	1205	1250	2000	line	[Note2]
			12.1	16.7	-	ms	
	Vertical period (High)	TVd	1200	1200	1200	line	

[Note1] Lvds (A port)– Lvds (B port) phase difference

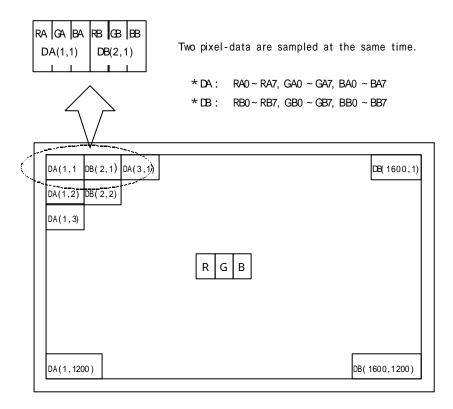
[Note2] In case of using the long vertical period, the deterioration of display quality, flicker etc. may occur.





7-2 Input Data Signals and Display Position on the screen

Graphics and texts can be displayed on a 1600  $\times$  3  $\times$  1200 dots panel with 16M colors by supplying 48 bit data signal (8bit/color [256 gray scales]  $\times$  3  $\times$  2 pixels).



Display position of input data (HV)



8. Input Signals, Basic Display Colors and Gray Scale of Each Color

Note	ð.	Input Si	gnais,	s, Basic Display Colors and Gray Scale of Each Color													<del></del>										
Part					Data signal												1										
Part		Colors &	Gray	RA	RA	RA	RA	RA	RA	RA	RA	GA	GA	GA	GA	GA	GA	GA	GA	BA	BA	BA	BA	BA	BA	BA	BA
Final State		Gray	Scale	RB0	RB1	RB2	RB3	RB4	RB5	RB6	RB7	GB0	GB1	GB2	GB3	GB4	GB5	GB6	GB7	BB0	BB1	BB2	BB3	BB4	BB5	BB6	BB7
Figure   F		Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Fig.		Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Magenta	lor	Green	-	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Magenta	CoJ	Cyan	-	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Magenta	3asic	Red	-	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
White	-	Magenta	-	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Black		Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Part		White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Parker   P		Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
\$\frac{1}{1}\$ \frac{1}{1}\$ \frac{1}{1}\$ \frac{1}{1}\$  1  0 \qq  0 \qq  0 \qq  0 \qq \qq \qq \qq \qq \qq \qq \qq \qq \	ਚ	仓	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
\$\frac{1}{1}\$ \frac{1}{1}\$ \frac{1}{1}\$ \frac{1}{1}\$  1  0 \qq  0 \qq  0 \qq  0 \qq \qq \qq \qq \qq \qq \qq \qq \qq \	f Re	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
\$\frac{1}{1}\$ \begin{align*}{cccccccccccccccccccccccccccccccccccc	ale o	仓	$\downarrow$												`	V							`	V			
\$\frac{1}{1}\$ \begin{align*}{cccccccccccccccccccccccccccccccccccc	y Sca	y S				V							`	V				$\downarrow$									
Red GS255 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 0 0 0 0	Gra	Brighter	GS253	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Black		Û	GS254	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Fighter   GS1   GS2		Red	GS255	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Darker   GS2   O   O   O   O   O   O   O   O   O		Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	ű	仓	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Gree	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
## GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	e of	仓	$\rightarrow$				`	V							`	V							`	V			
## GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Scal	Û	$\rightarrow$				`	V							`	V							`	V			
## GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Gray	Brighter	GS253	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Black GS0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	ľ	Û	GS254	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
The control of the co		Green	GS255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Darker GS2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
□ GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	e	Û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
□ GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Blu	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
□ GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	le of	仓	<b>\</b>				`	l							`	l							`	ν <u> </u>			
□ GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	/ Sca	Û	<b>V</b>	. ↓							<b>V</b>									`	V						
□ GS254 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Gray	Brighter	GS253	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1
Blue GS255 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 1 1 1 1 1 1 1 1		Û	GS254	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
		Blue	GS255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

0 : Low level voltage, 1 : High

1 : High level voltage.

Each basic color can be displayed in 256 gray scales from 8 bit data signals. According to the combination of total 48 bit data signals, the 16-million-color display can be achieved on the screen.



# 9. Optical Characteristics

Ta=25 , Vcc =+12V

14 25 , 166 112 1								
Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Viewing	Vertical	11	CR 10	80	88	-	Deg.	【Note1,4】
Angle range		12		80	88	-	Deg	
	Horizontal	21, 22		80	88	1	Deg.	
Contrast ratio		C R	=0 °	350	500	ı		【Note2,4】
Response Ri	ise +Decay	r + d		-	20	55	ms	【Note3,4】
Chromaticity of		Wx		0.283	0.313	0.343	-	[Note4]
white		Wy		0.299	0.329	0.359	-	
Chromaticity of		Rx		0.614	0.644	0.674	-	
red		Ry		0.307	0.337	0.367	-	
Chromaticity of		Gx		0.264	0.294	0.324	-	
green		Gy		0.574	0.604	0.634	-	
Chromaticity of		Bx		0.114	0.144	0.174	-	
blue		Ву		0.063	0.093	0.123	-	
Luminance of white		YL		·			cd/m <sup>2</sup>	IL=6.0mA rms
				200	250	-		$F_L=60kHz$
								【Note4】
White Uniformity		W		-	-	1.25	-	[Note5]

The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.2 below.

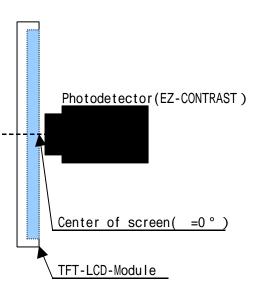


Fig2-1 Viewing angle measurement method

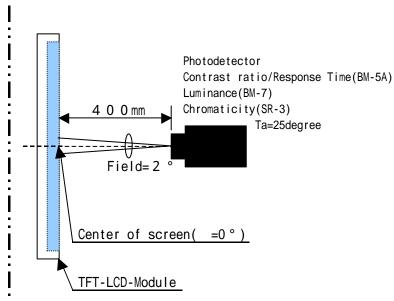
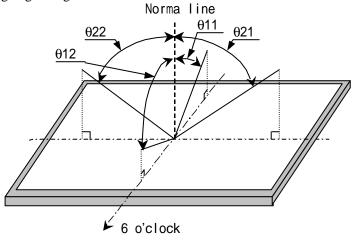


Fig2-2 Luminance/Contrast ratio/Response time/Chromaticity measurement method



[Note1] Definitions of viewing angle range:

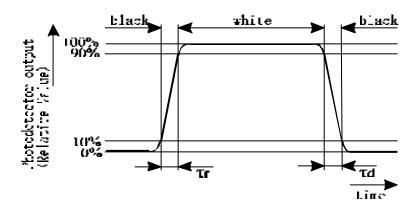


# [Note2] Definition of contrast ratio:

The contrast ratio is defined as the following.

# [Note3] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



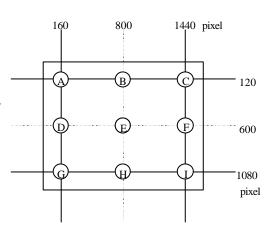
[Note4] This shall be measured at center of the screen.

# [Note5] Definition of white uniformity:

White uniformity is defined as the following with nine measurements.  $(A \sim I)$ .

äw = Maximum Luminance of nine points (brightness)

Minimum Luminance of nine points (brightness)





#### 10. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarize is easily damaged, pay attention not to scratch it.
- d) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.
- h) Make sure the mounting holes of the module are grounded sufficiently. Take electro-magnetic interference (EMI) into consideration.
- i) The module has some printed circuit boards (PCBs) on the back side. Take care to keep them form any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.
- j) Observe all other precautionary requirements in handling components.
- k) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc. So, please avoid such design.
- If the stress is applied onto the panel under operating conditions, display defects such as black dots may occur. So, do not press the display with fingers.
  - To recover this defect, turn off the power supply and restart after several seconds.

#### 11. Packing form

- a) Piling number of cartons: maximum 8 cartons
- b) Packing quantity in one carton: 2 modules
- c) Carton size : 583mm(W) × 478mm(H) × 215mm(D)
- d) Total mass of one carton filled with full modules: 8.9kg



# 12. Reliability test items

No.	Test item	Conditions					
1	High temperature storage test	Ta=60 240h					
2	Low temperature storage test	Ta=-25 240h					
2	High temperature	Ta=40 ; 95%RH 240h					
3	& high humidity operation test	(No condensation)					
4	TT 1	Ta=50 240h					
	High temperature operation test	(The panel temp. must be less than 60 )					
5	Low temperature operation test	Ta=0 240H					
6		Waveform : Sine wave					
		Frequency: 10 ~ 57Hz/Vibration width (one side): 0.075mm					
	Vibration test	: 58 ~ 500Hz/Gravity : 9.8m/s <sup>2</sup>					
	(non- operating)	Sweep time: 11minutes					
		Test period: 3 hours					
		(1 hour for each direction of X,Y,Z)					
		Max. gravity: 490m/s <sup>2</sup>					
7	Shock test	Pulse width: 11ms, sine wave					
/	(non- operating)	Direction : $\pm X$ , $\pm Y$ , $\pm Z$ ,					
		once for each direction.					
8	Thermal shock test	Ta=-20 ~ 60 ; 5 cycles					
	Altitude	Test period: 10 hours (1 hour for each temperature)					
9	Annuc	Ta=50 , 70kPa, 3,048m (10,000ft), t=24h (Operating) Ta=70 , 12kPa, 15,240m (50,000ft), t=24h (Storage)					

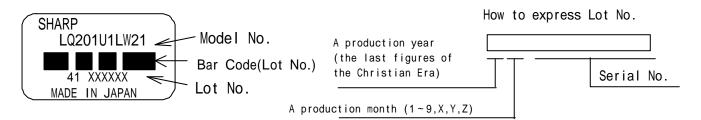
# 【Result Evaluation Criteria】

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

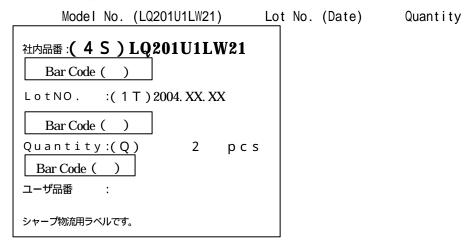


#### 13. Others

1) Lot No. and indication Bar Code Label:



2) Packing Label



- 3) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 4) Disassembling the module can cause permanent damage and should be strictly avoided.
- 5) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 6) The chemical compound that causes the destruction of ozone layer is not being used.
- 7) Warning of mercury and material information of LPG(Light Pipe Guide) are labeled on the back of the module.



- 9) This specification document's Japanese language version is also available. Its Number (SPEC. No.) is LD-16111
- 10) When any question or issue occurs, it shall be solved by mutual discussion.



# 14 . Carton storage condition

Temperature 0 to 40

Humidity 95%RH or less

Reference condition: 20 to 35 , 85%RH or less (summer)

: 5 to 15, 85%RH or less (winter)

• the total storage time (40 ,95%RH): 240H or less

Sunlight Be sure to shelter a product from the direct sunlight.

Atmosphere Harmful gas, such as acid and alkali which bites electronic components and/or

wires, must not be detected.

Notes Be sure to put cartons on palette or base, don't put it on floor, and store them with

removing from wall.

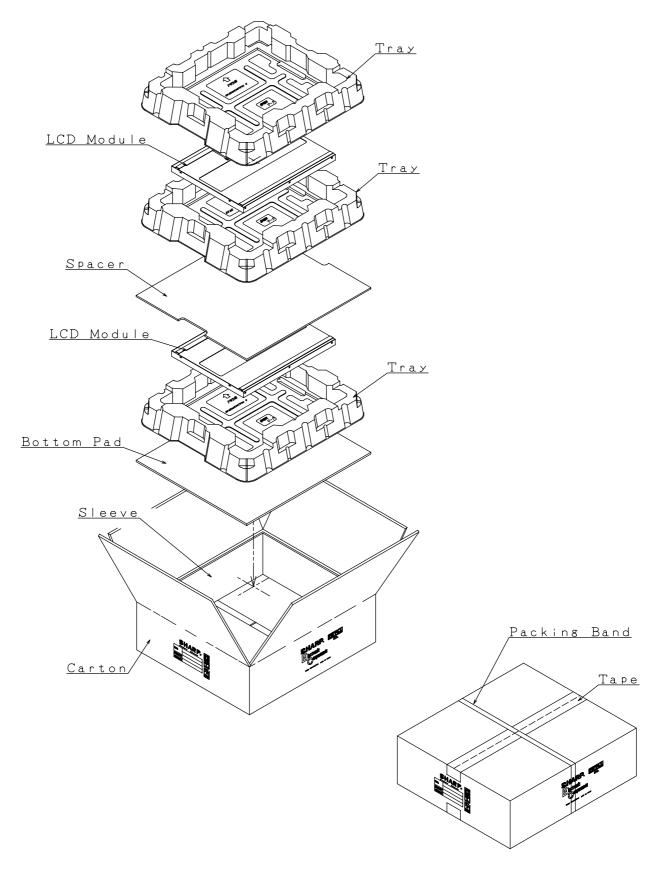
Please take care of ventilation in storehouse and around cartons, and control

changing temperature is within limits of natural environment.

Storage period 1 year

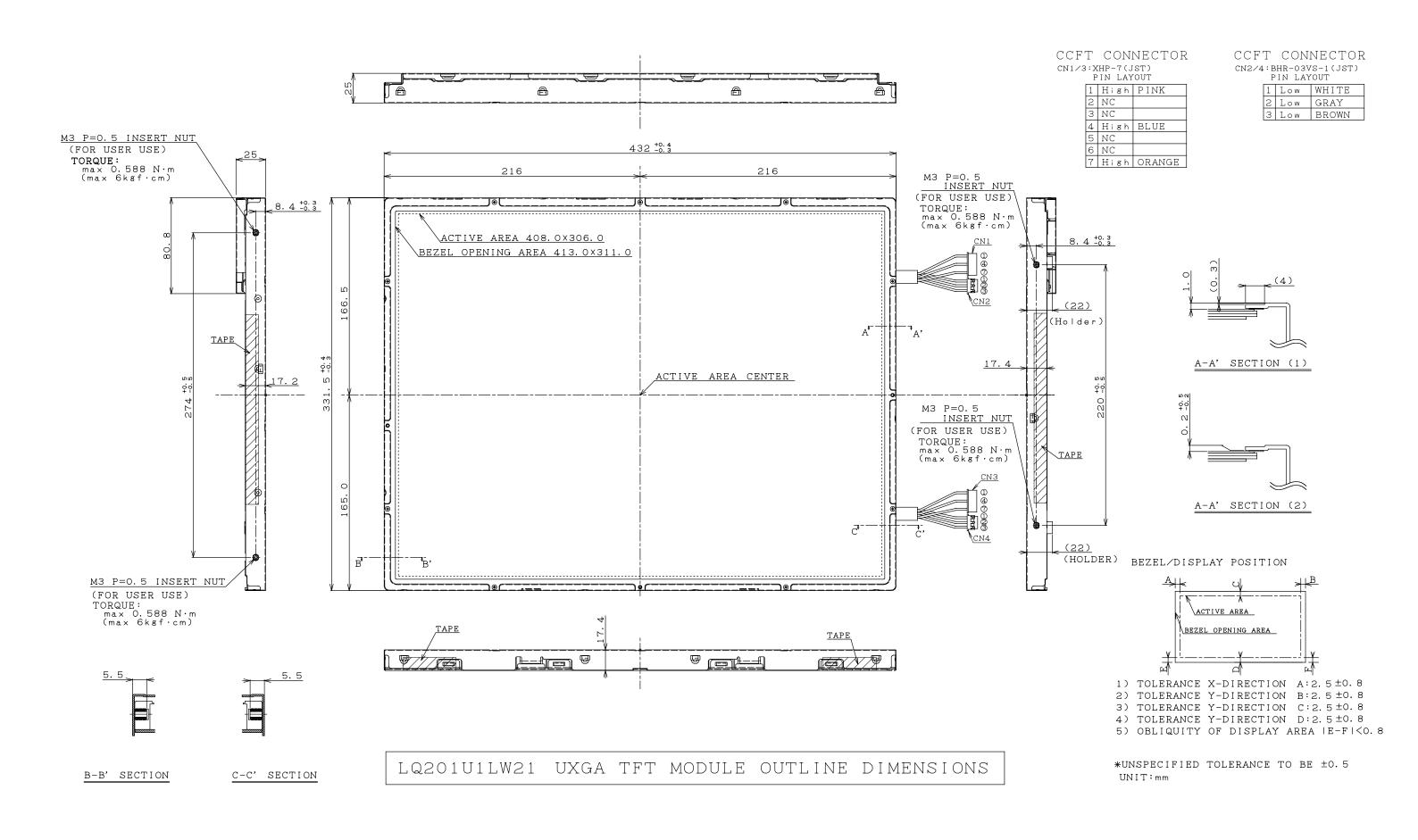


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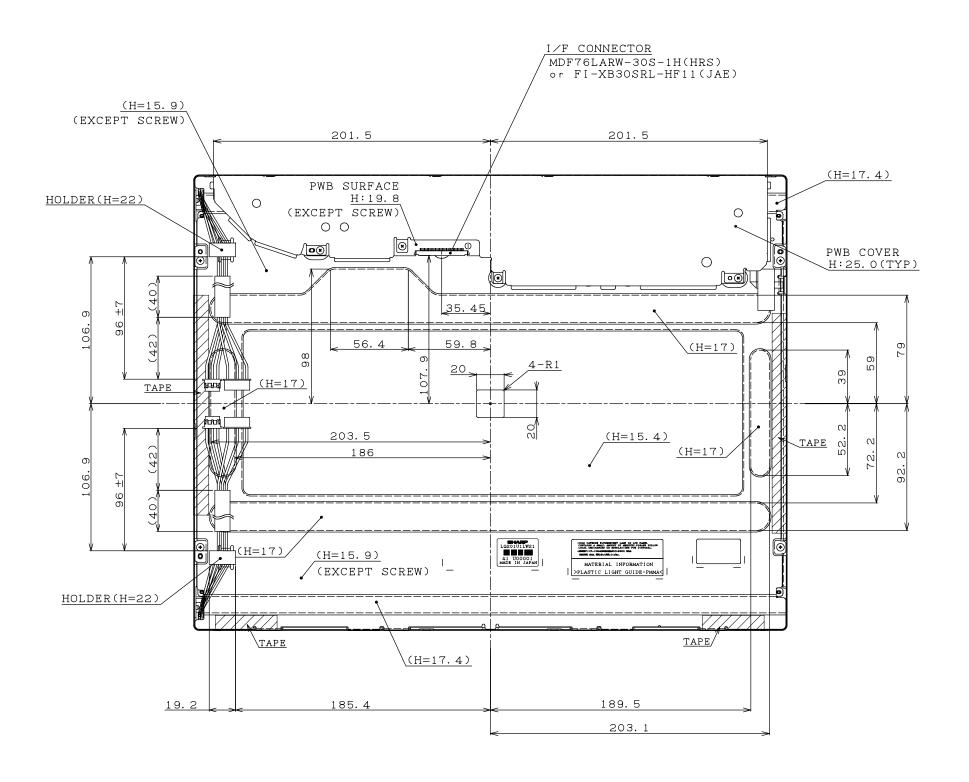


Packing Form









LQ201U1LW21 UXGA TFT MODULE OUTLINE DIMENSIONS

#### SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

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