

# AZ820

## SUBMINIATURE DIP RELAY

### FEATURES

- Low profile for compact board spacing
- DC coils to 48 VDC
- Life expectancy to 10 million operations
- Standard PC 0.1" grid terminal spacing
- Fits standard 16 pin IC socket
- Epoxy sealed for automatic wave soldering and cleaning
- Meets FCC Part 68.302 1500 V lightning surge
- Meets FCC Part 68.304 1000 V dielectric
- UL file E43203, CSA file LR36664



### CONTACTS

<b>Arrangement</b>	DPDT (2 Form C) Bifurcated crossbar contacts
<b>Ratings</b>	Resistive load: Max. switched power: 30 W or 60 VA Max. switched current: 2 A Max. switched voltage: 150 VDC or 300 VAC <b>UL Rating:</b> 1 A at 30 VDC 0.5 A at 125 VAC
<b>Material</b>	Silver palladium, gold clad
<b>Resistance</b>	< 50 milliohms initially

### COIL

<b>Power At Pickup Voltage (typical)</b>	250 mW
<b>Max. Continuous Dissipation</b>	1.1 W at 20°C (68°F) .9 W at 40°C (104°F)
<b>Temperature Rise</b>	45°C (81°F) at nominal coil voltage
<b>Temperature</b>	Max. 120°C (248°F)

### NOTES

1. All values at 20°C (68°F).
2. Relay may pull in with less than "Must Operate" value.
3. Relay adjustment may be affected if undue pressure is exerted on relay case.
4. Specifications subject to change without notice.

### GENERAL DATA

<b>Life Expectancy</b> <b>Mechanical</b> <b>Electrical</b>	Minimum operations 1 x 10 <sup>7</sup> 5 x 10 <sup>5</sup> at 1 A 30 VDC (see table for additional figures)
<b>Operate Time (typical)</b>	5 ms at nominal coil voltage
<b>Release Time (typical)</b>	2 ms at nominal coil voltage (with no coil suppression)
<b>Capacitance</b>	Contact to contact: 1.5 pF Contact set to contact set: 1.5 pF Contact to coil: 2.6 pF
<b>Bounce (typical)</b>	At 10 mA contact current 2 ms at operate N.O. side 3 ms at operate N.C. side
<b>Dielectric Strength (at sea level for 1 min.)</b>	1000 Vrms N.C. contact to coil, energized 1500 Vrms all other points 1000 Vrms across contacts Meets FCC Part 68.302 lightning surge Meets FCC Part 68.304 1000 V dielectric
<b>Insulation Resistance</b>	1000 megohms min. at 20°C, 500 VDC, 50% RH
<b>Dropout</b>	Greater than 10% of nominal coil voltage
<b>Ambient Temperature</b> <b>Operating</b> <b>Storage</b>	At nominal coil voltage -55°C (-67°F) to 75°C (167°F) -55°C (-67°F) to 120°C (248°F)
<b>Vibration</b>	0.062" DA at 10–55 Hz
<b>Shock</b>	20 g
<b>Enclosure</b>	P.B.T. polyester
<b>Terminals</b>	Tinned copper alloy, P.C.
<b>Max. Solder Temp.</b>	270°C (518°F)
<b>Max. Solder Time</b>	5 seconds
<b>Max. Solvent Temp.</b>	80°C (176°F)
<b>Max. Immersion Time</b>	30 seconds
<b>Weight</b>	5 grams



**AMERICAN ZETTLER, INC.**

75 COLUMBIA • ALISO VIEJO, CA 92656 • PHONE: (949) 831-5000 • FAX: (949) 831-8642 • E-MAIL: SALES@AZETTLER.COM

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# AZ820

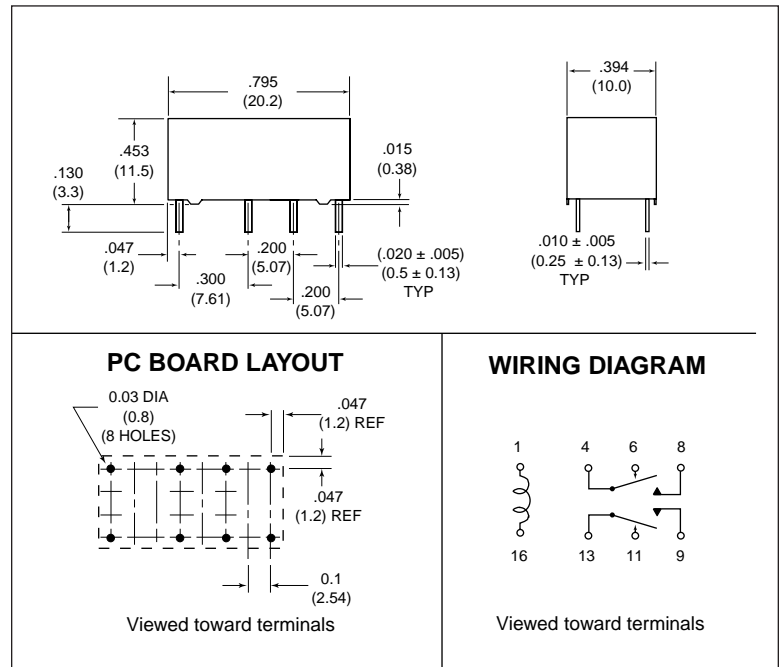
## RELAY ORDERING DATA

COIL SPECIFICATIONS				ORDER NUMBER
Nominal Coil VDC	Max. Continuous VDC	Coil Resistance $\pm 10\%$	Must Operate VDC	
5	7.5	45	3.5	AZ820-2C-5DE
6	9.0	66	4.2	AZ820-2C-6DE
12	18.0	280	8.4	AZ820-2C-12DE
24	36.0	1,070	16.8	AZ820-2C-24DE
48	72.0	4,000	34.6	AZ820-2C-48DE

## TYPICAL CONTACT LIFE EXPECTANCY

VOLTAGE	CURRENT	NUMBER OF OPERATIONS	
		RESISTIVE LOAD	INDUCTIVE LOAD
50 mV	1 mA	$1 \times 10^7$	$1 \times 10^7$
30 VDC	1 A	$5 \times 10^5$	$15 \times 10^4$
30 VDC	0.7 A	$1 \times 10^6$	$3 \times 10^5$
30 VDC	0.3 A	$3 \times 10^6$	$1 \times 10^6$
60 VDC	0.5 A	$5 \times 10^5$	—
60 VDC	0.3 A	$1 \times 10^6$	—
60 VDC	0.2 A	$3 \times 10^6$	—
30 VAC	2 A	$5 \times 10^5$	$15 \times 10^4$
30 VAC	1.3 A	$1 \times 10^6$	$3 \times 10^5$
30 VAC	0.7 A	$3 \times 10^6$	$1 \times 10^6$
60 VAC	1 A	$5 \times 10^5$	$15 \times 10^4$
60 VAC	0.7 A	$1 \times 10^6$	$3 \times 10^5$
60 VAC	0.3 A	$3 \times 10^6$	$1 \times 10^6$
125 VAC	0.5 A	$5 \times 10^5$	$15 \times 10^4$
125 VAC	0.3 A	$1 \times 10^6$	$3 \times 10^5$
125 VAC	0.2 A	$3 \times 10^6$	$1 \times 10^6$

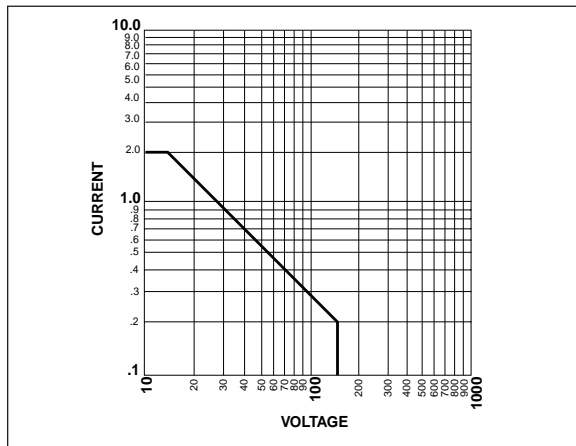
## MECHANICAL DATA



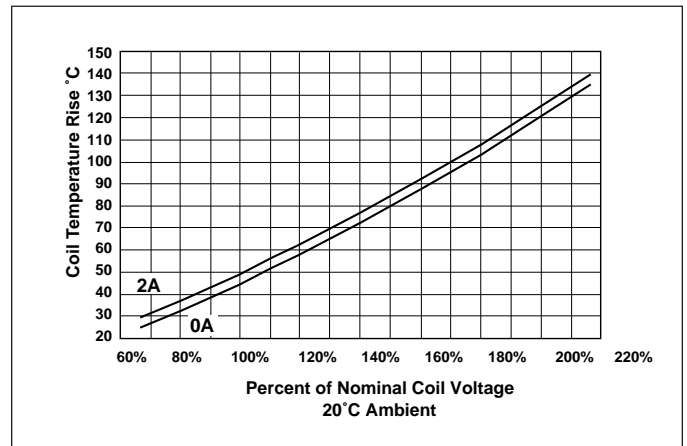
- NOTES: 1. Relays operated at nominal coil voltage.  
 2. Inductive load tests are at 0.7 power factor.  
 3. Table represents typical life figures and are not guaranteed minimums.

Dimensions in inches with metric equivalents in parentheses. Tolerance:  $\pm .010''$

## Maximum Switching Capacity



## Coil Temperature Rise



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