

700 mA Dual H-Bridge Motor Driver with 3.0 V Compatible Logic I/O

The 17531A is a monolithic dual H-Bridge power IC ideal for portable electronic applications containing bipolar step motors and/or brush DC-motors (e.g., cameras and disk drive head positioners).

The 17531A operates from 2.0 V to 8.6 V using the internal charge pump, with independent control of each H-Bridge via parallel MCU interface. The device features built-in shoot-through current protection and an undervoltage shutdown function.

The 17531A has four operating modes: Forward, Reverse, Brake, and Tri-States (High Impedance). The 17531A has a low total $R_{DS(ON)}$ of 1.2 Ω (max @ 25°C).

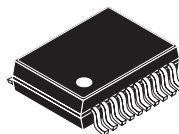
The 17531A efficiently drives many types of micromotors with low power dissipation owing to its low output resistance and high output slew rates. The H-Bridge outputs can be independently pulse width modulated (PWM'ed) at up to 200 kHz for speed/torque and current control.

Features

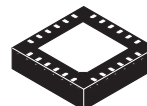
- Low Total $R_{DS(ON)}$ 0.8 W (Typ), 1.2 Ω (Max) @ 25°C
- Output Current 0.7 A (DC)
- Shoot-Through Current Protection Circuit
- PWM Control Input Frequency up to 200 kHz
- Built-In Charge Pump Circuit
- Low Power Consumption
- Undervoltage Detection and Shutdown Circuit
- Power Save Mode with Current Draw $\leq 2.0 \mu A$
- Pb-Free Packaging Designated by Suffix Codes EV and EP

17531A

DUAL H-BRIDGE



VMFP SUFFIX
EV SUFFIX (PB-FREE)
98ASA10616D
20-TERMINAL VMFP



QFN SUFFIX
EP SUFFIX (PB-FREE)
98ARL10577D
24-TERMINAL QFN

ORDERING INFORMATION

Device	Temperature Range (T_A)	Package
MPC17531AEV/EL	-20°C to 65°C	20 VMFP
MPC17531AEP/R2		24 QFN

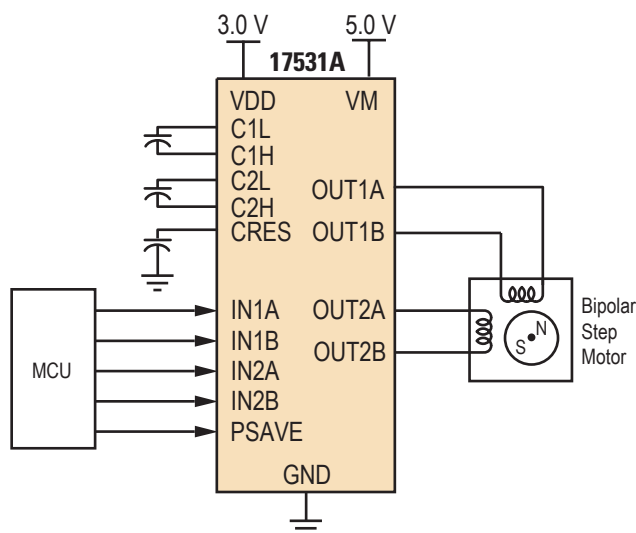


Figure 1. 17531A Simplified Application Diagram

* This document contains certain information on a new product. Specifications and information herein are subject to change without notice.

INTERNAL BLOCK DIAGRAM

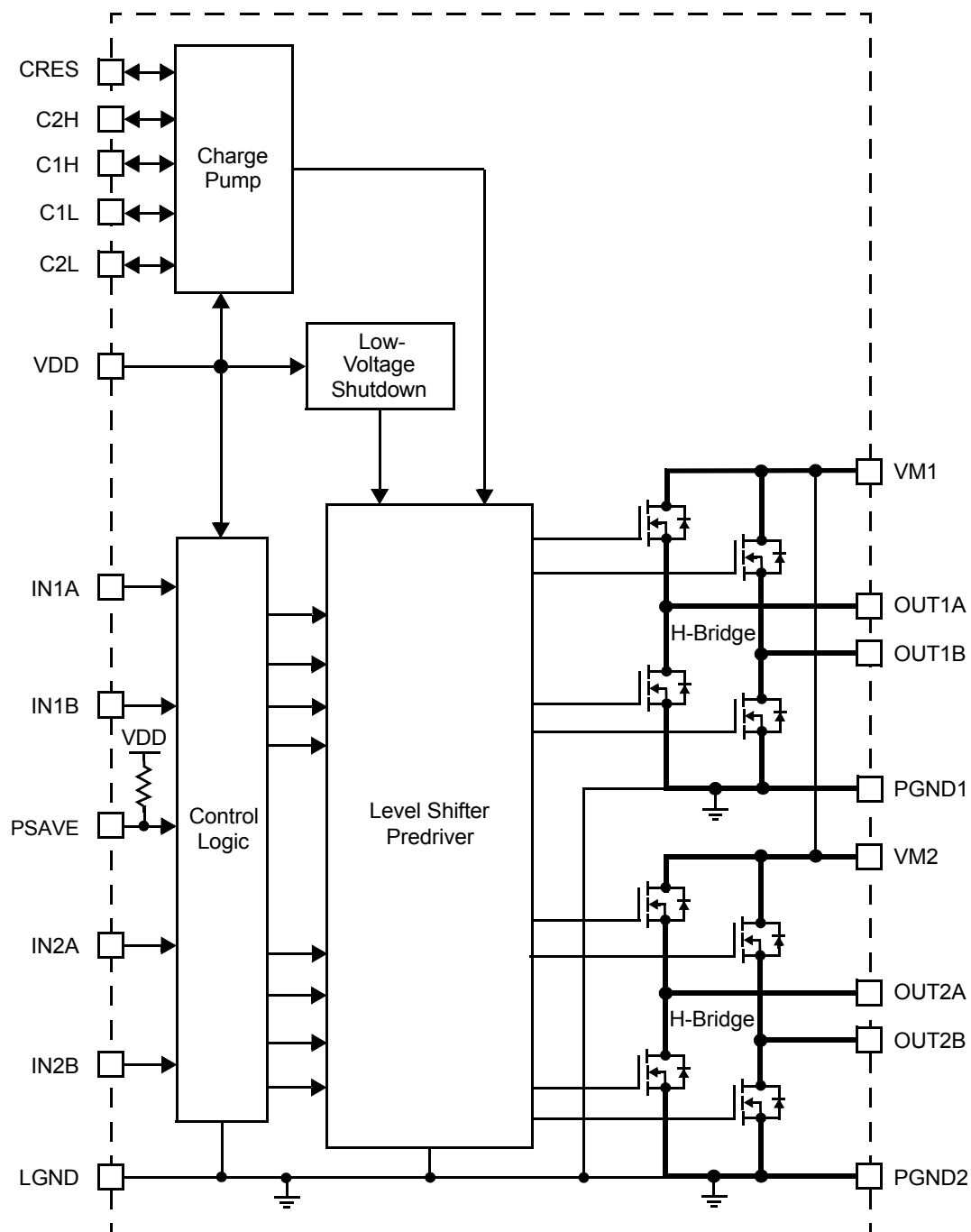


Figure 2. 17531A Simplified Internal Block Diagram

TERMINAL CONNECTIONS

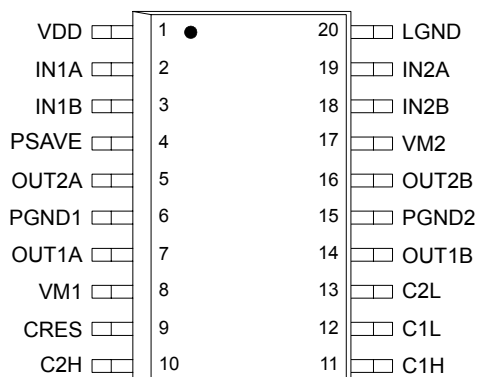


Figure 3. 17531A, 20-Terminal VMFP Connections

Table 1. 17531A, 20-Terminal VMFP Definitions

A functional description of each terminal can be found in the Functional Terminal Description section beginning on [page 10](#).

Terminal Number	Terminal Name	Formal Name	Definition
1	VDD	Logic Supply	Control circuit power supply terminal.
2	IN1A	Logic Input Control 1A	Logic input control of OUT1A (refer to Table 6, Truth Table , page 9).
3	IN1B	Logic Input Control 1B	Logic input control of OUT1B (refer to Table 6, Truth Table , page 9).
4	PSAVE	Power Save	Logic input controlling power save mode.
5	OUT2A	H-Bridge Output 2A	Output A of H-Bridge channel 2.
6	PGND1	Power Ground 1	High-current power ground 1.
7	OUT1A	H-Bridge Output 1A	Output A of H-Bridge channel 1.
8	VM1	Motor Drive Power Supply 1	Positive power source connection for H-Bridge 1 (Motor Drive Power Supply).
9	CRES	Predriver Power Supply	Internal triple charge pump output as predriver power supply.
10	C2H	Charge Pump 2H	Charge pump bucket capacitor 2 (positive pole).
11	C1H	Charge Pump 1H	Charge pump bucket capacitor 1 (positive pole).
12	C1L	Charge Pump 1L	Charge pump bucket capacitor 1 (negative pole).
13	C2L	Charge Pump 2L	Charge pump bucket capacitor 2 (negative pole).
14	OUT1B	H-Bridge Output 1B	Output B of H-Bridge channel 1.
15	PGND2	Power Ground 2	High-current power ground 2.
16	OUT2B	H-Bridge Output 2B	Output B of H-Bridge channel 2.
17	VM2	Motor Drive Power Supply 2	Positive power source connection for H-Bridge 2 (Motor Drive Power Supply).
18	IN2B	Logic Input Control 2B	Logic input control of OUT2B (refer to Table 6, Truth Table , page 9).
19	IN2A	Logic Input Control 2A	Logic input control of OUT2A (refer to Table 6, Truth Table , page 9).
20	LGND	Logic Ground	Low-current logic signal ground.

Transparent Top View of Package

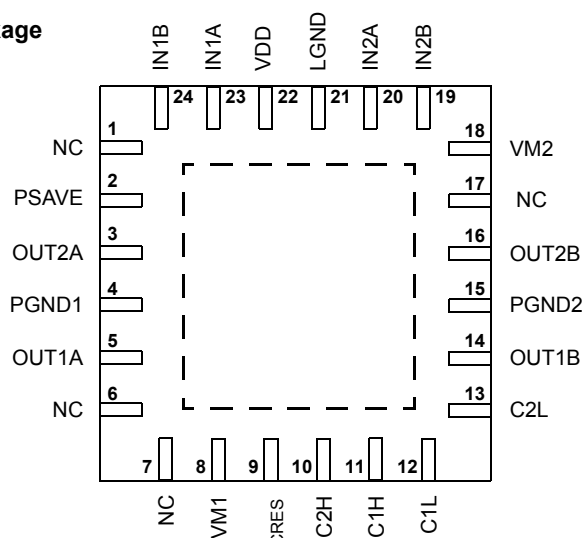


Figure 4. 17531A, 24-Terminal QFN Connections

Table 2. 17531A, 24-Terminal QFN Definitions

A functional description of each terminal can be found in the Functional Terminal Description section beginning on [page 10](#).

Terminal Number	Terminal Name	Formal Name	Definition
1	VDD	Logic Supply	Control circuit power supply terminal.
2	IN1A	Logic Input Control 1A	Logic input control of OUT1A (refer to Table 6, Truth Table , page 9).
3	IN1B	Logic Input Control 1B	Logic input control of OUT1B (refer to Table 6, Truth Table , page 9).
4	PSAVE	Power Save	Logic input controlling power save mode.
5	OUT2A	H-Bridge Output 2A	Output A of H-Bridge channel 2.
6	PGND1	Power Ground 1	High-current power ground 1.
7	OUT1A	H-Bridge Output 1A	Output A of H-Bridge channel 1.
8	VM1	Motor Drive Power Supply 1	Positive power source connection for H-Bridge 1 (Motor Drive Power Supply).
9	CRES	Predriver Power Supply	Internal triple charge pump output as predriver power supply.
10	C2H	Charge Pump 2H	Charge pump bucket capacitor 2 (positive pole).
11	C1H	Charge Pump 1H	Charge pump bucket capacitor 1 (positive pole).
12	C1L	Charge Pump 1L	Charge pump bucket capacitor 1 (negative pole).
13	C2L	Charge Pump 2L	Charge pump bucket capacitor 2 (negative pole).
14	OUT1B	H-Bridge Output 1B	Output B of H-Bridge channel 1.
15	PGND2	Power Ground 2	High-current power ground 2.
16	OUT2B	H-Bridge Output 2B	Output B of H-Bridge channel 2.
17	VM2	Motor Drive Power Supply 2	Positive power source connection for H-Bridge 2 (Motor Drive Power Supply).
18	IN2B	Logic Input Control 2B	Logic input control of OUT2B (refer to Table 6, Truth Table , page 9).
19	IN2A	Logic Input Control 2A	Logic input control of OUT2A (refer to Table 6, Truth Table , page 9).
20	LGND	Logic Ground	Low-current logic signal ground.

MAXIMUM RATINGS

Table 3. Maximum Ratings

All voltages are with respect to ground unless otherwise noted. Exceeding these ratings may cause a malfunction or permanent damage to the device.

Ratings	Symbol	Value	Unit
Motor Supply Voltage	V_M	-0.5 to 11.0	V
Charge Pump Output Voltage	V_{CRES}	-0.5 to 14.0	V
Logic Supply Voltage	V_{DD}	-0.5 to 5.0	V
Signal Input Voltage	V_{IN}	-0.5 to $V_{DD}+0.5$	V
Driver Output Current			A
Continuous	I_O	0.7	
Peak ⁽¹⁾	I_{OPK}	1.4	
ESD Voltage			V
Human Body Model ⁽²⁾	V_{ESD1}	±1200	
Machine Model ⁽³⁾	V_{ESD2}	±150	
Operating Junction Temperature	T_J	-20 to 150	°C
Operating Ambient Temperature	T_A	-20 to 65	°C
Storage Temperature Range	T_{STG}	-65 to 150	°C
Thermal Resistance ⁽⁴⁾	$R_{\theta JA}$	50	°C/W
Power Dissipation ⁽⁵⁾	P_D		W
WMFP		1.0	
QFN		2.5	
Terminal Soldering Temperature ⁽⁶⁾	T_{SOLDER}	260	°C

Notes

- $T_A = 25^\circ\text{C}$. Pulse width = 10 ms at 200 ms intervals.
- ESD1 testing is performed in accordance with the Human Body Model ($C_{ZAP} = 100\text{ pF}$, $R_{ZAP} = 1500\ \Omega$).
- ESD2 testing is performed in accordance with the Machine Model ($C_{ZAP} = 200\text{ pF}$, $R_{ZAP} = 0\ \Omega$).
- For QFN only, mounted on 37 x 50 Cu area (1.6 mm FR-4 PCB).
- $T_A = 25^\circ\text{C}$.
- Terminal soldering temperature limit is for 10 seconds maximum duration. Not designed for immersion soldering. Exceeding these limits may cause malfunction or permanent damage to the device.

STATIC ELECTRICAL CHARACTERISTICS

Table 4. Static Electrical Characteristics

Characteristics noted under conditions $T_A = 25^\circ\text{C}$, $V_{DD} = 3.0\text{ V}$, $V_M = 5.0\text{ V}$, $\text{GND} = 0\text{ V}$ unless otherwise noted. Typical values noted reflect the approximate parameter means at $T_A = 25^\circ\text{C}$ under nominal conditions unless otherwise noted.

Characteristic	Symbol	Min	Typ	Max	Unit
POWER INPUT					
Motor Supply Voltage (Using Internal Charge Pump) ⁽⁷⁾	V_{M-CP}	2.0	5.0	8.6	V
Motor Supply Voltage (V_{CRES} Applied Externally) ⁽⁸⁾	V_{M-NCP}	–	–	10	V
Gate Drive Voltage - Motor Supply Voltage (V_{CRES} Applied Externally) ⁽⁹⁾	$V_{CRES-VM}$	5.0	6.0	–	V
Logic Supply Voltage	V_{DD}	2.7	3.0	3.6	V
Driver Quiescent Supply Current No Signal Input Power Save Mode	I_{QM} $I_{QM-PSAVE}$	– –	– –	100 1.0	μA
Logic Quiescent Supply Current No Signal Input ⁽¹⁰⁾ Power Save Mode	I_{QVDD} $I_{QVDD-PSAVE}$	– –	– –	1.0 1.0	mA
Operating Power Supply Current Logic Supply Current ⁽¹¹⁾ Charge Pump Circuit Supply Current ⁽¹²⁾	I_{VDD} I_{CRES}	– –	– –	3.0 0.7	mA
Low V_{DD} Detection Voltage ⁽¹³⁾	V_{DDEET}	1.0	1.6	2.5	V
Driver Output ON Resistance ⁽¹⁴⁾	$R_{DS(ON)}$	–	0.8	1.2	Ohms
GATE DRIVE					
Gate Drive Voltage ⁽¹²⁾ No Current Load	V_{CRES}	12	13	13.5	V
Gate Drive Ability (Internally Supplied) $I_{CRES} = -1.0\text{ mA}$	$V_{CRESload}$	8.5	9.2	–	V
Recommended External Capacitance (C1L–C1H, C2L–C2H, C_{RES} –GND)	C_{CP}	0.01	0.1	1.0	μF

Notes

- Gate drive voltage V_{CRES} is applied from an external source. $2 \times V_{DD} + V_M$ must be $< V_{CRES\text{ max}}$ (13.5 V).
- No internal charge pump used. V_{CRES} is applied from an external source.
- $R_{DS(ON)}$ is not guaranteed if $V_{CRES} - V_M < 5.0\text{ V}$. Also, function is not guaranteed if $V_{CRES} - V_M < 3.0\text{ V}$.
- I_{QVDD} includes the current to pre-driver circuit.
- I_{VDD} includes the current to predriver circuit at $f_{IN} = 100\text{ kHz}$.
- At $f_{IN} = 20\text{ kHz}$.
- Detection voltage is defined as when the output becomes high-impedance after V_{DD} drops below the detection threshold. V_{CRES} is applied from an external source. $2 \times V_{DD} + V_M$ must be $< V_{CRES\text{ max}}$ (13.5 V).
- $I_O = 0.7\text{ A}$ source + sink.

Table 4. Static Electrical Characteristics (continued)

Characteristics noted under conditions $T_A = 25^\circ\text{C}$, $V_{DD} = 3.0\text{ V}$, $V_M = 5.0\text{ V}$, $\text{GND} = 0\text{ V}$ unless otherwise noted. Typical values noted reflect the approximate parameter means at $T_A = 25^\circ\text{C}$ under nominal conditions unless otherwise noted.

Characteristic	Symbol	Min	Typ	Max	Unit
CONTROL LOGIC					
Logic Input Voltage	V_{IN}	0	–	V_{DD}	V
Logic Inputs ($2.7\text{ V} < V_{DD} < 3.3\text{ V}$)					
High-Level Input Voltage	V_{IH}	$V_{DD} \times 0.7$	–	–	V
Low-Level Input Voltage	V_{IL}	–	–	$V_{DD} \times 0.3$	V
High-Level Input Current	I_{IH}	–	–	1.0	μA
Low-Level Input Current	I_{IL}	-1.0	–	–	μA
PSAVE Terminal Input Current Low	$I_{IL}\text{-PSAVE}$	–	50	100	μA

DYNAMIC ELECTRICAL CHARACTERISTICS

Table 5. Dynamic Electrical Characteristics

Characteristics noted under conditions $T_A = 25^\circ\text{C}$, $V_{DD} = 3.0\text{ V}$, $V_M = 5.0\text{ V}$, $\text{GND} = 0\text{ V}$ unless otherwise noted. Typical values noted reflect the approximate parameter means at $T_A = 25^\circ\text{C}$ under nominal conditions unless otherwise noted.

Characteristic	Symbol	Min	Typ	Max	Unit
INPUT					
Pulse Input Frequency	f_{IN}	–	–	200	kHz
Input Pulse Rise Time ⁽¹⁵⁾	t_{R}	–	–	1.0 (16)	μs
Input Pulse Fall Time ⁽¹⁷⁾	t_{F}	–	–	1.0 (16)	μs

OUTPUT

Propagation Delay Time ⁽¹⁸⁾	t_{PLH}	–	0.1	0.5	μs
Turn-ON Time	t_{PHL}	–	0.1	0.5	
Turn-OFF Time					
Charge Pump Wake-Up Time ⁽¹⁹⁾	t_{VGON}	–	1.0	3.0	ms
Low-Voltage Detection Time	t_{VDDDET}	–	–	10	ms

Notes

15. Time is defined between 10% and 90%.
16. That is, the input waveform slope must be steeper than this.
17. Time is defined between 90% and 10%.
18. Output load is $8.0\ \Omega$ DC.
19. $C_{\text{CP}} = 0.1\ \mu\text{F}$.

TIMING DIAGRAMS

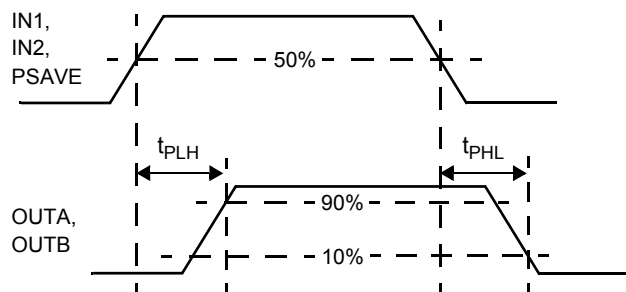
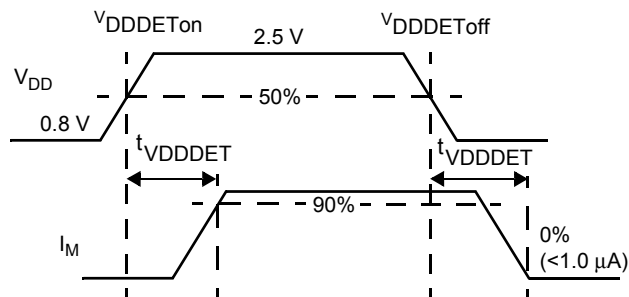
Figure 5. t_{PLH} , t_{PHL} , and t_{PZH} Timing

Figure 6. Low-Voltage Detection Timing

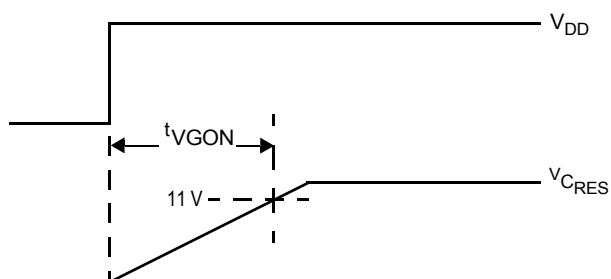


Figure 7. Charge Pump Timing

Table 6. Truth Table

INPUT			OUTPUT		Charge Pump and Low Voltage Detector
PSAVE	IN1A IN2A	IN1B IN2B	OUT1A OUT2A	OUT1B OUT2B	
L	L	L	L	L	RUN
L	H	L	H	L	RUN
L	L	H	L	H	RUN
L	H	H	Z	Z	RUN
H	X	X	Z	Z	STOP

H = High.

L = Low.

Z = High impedance.

X = Don't care.

PSAVE terminal is pulled up to V_{DD} with internal resistance.

FUNCTIONAL DESCRIPTION

INTRODUCTION

The 17531A is a monolithic dual H-Bridge ideal for portable electronic applications to control bipolar step motors and brush DC motors such as those found in camera lens assemblies, camera shutters, and optical disk drives. The device features an on-board charge pump, as well as built-in shoot-through current protection and undervoltage shutdown.

The 17531A has four operating modes: Forward, Reverse, Brake, and Tri-States (High Impedance). The MOSFETs comprising the output bridge have a total source + sink $R_{DS(ON)} \leq 1.2 \Omega$.

The 17531A can simultaneously drive two brush DC motors or one bipolar step motor. The drivers are designed to be PWM'ed at frequencies up to 200 kHz.

FUNCTIONAL TERMINAL DESCRIPTION

LOGIC SUPPLY (VDD)

The V_{DD} terminal carries the logic supply voltage and current into the logic sections of the IC. VDD has an undervoltage threshold. If the supply voltage drops below the undervoltage threshold, the output power stage switches to a tri-state condition. When the supply voltage returns to a level that is above the threshold, the power stage automatically resumes normal operation according to the established condition of the input terminals.

LOGIC INPUT CONTROL (IN1A, IN1B, IN2A, AND IN2B)

These logic input terminals control each H-Bridge output. IN1A logic HIGH = OUT1A HIGH. However, if all inputs are taken HIGH, the outputs are both tri-stated (refer to [Table 6, Truth Table](#), page 9).

POWER SAVE (PSAVE)

The PSAVE terminal is a HIGH = TRUE power save mode input. When PSAVE = HIGH, all H-Bridge outputs (OUT1A, OUT1B, OUT2A, and OUT2B) are tri-stated (High-Z), regardless of logic inputs (IN1A, IN1B, IN2A, and IN2B) states, and the internal charge pump and low voltage detection current are shut off to save power.

H-BRIDGE OUTPUT (OUT1A, OUT1B, OUT2A, AND OUT2B)

These terminals provide connection to the outputs of each of the internal H-Bridges (see [Figure 2, 17531A Simplified Internal Block Diagram](#), page 2).

MOTOR DRIVE POWER SUPPLY (VM1 AND VM2)

The VM terminals carry the main supply voltage and current into the power sections of the IC. This supply then becomes controlled and/or modulated by the IC as it delivers the power to the loads attached between the OUTput terminals. All VM terminals must be connected together on the printed circuit board.

CHARGE PUMP (C1L AND C1H, C2L AND C2H)

These two pairs of terminals, the C1L and C1H and the C2L and C2H, connect to the external bucket capacitors required by the internal charge pump. The typical value for the bucket capacitors is 0.1 μF .

PREDRIVER POWER SUPPLY (CRES)

The CRES terminal is the output of the internal charge pump. Its output voltage is approximately three times of VDD voltage. The VCRES voltage is power supply for the internal predriver circuit of H-Bridges.

POWER GROUND (PGND)

Power ground terminals. They must be tied together on the PCB.

LOGIC GROUND (LGND)

Logic ground terminal.

TYPICAL APPLICATIONS

Figure 8 shows a typical application for the 17531A. When applying the gate voltage to the CRES terminal from an external source, be sure to connect it via a resistor equal to, or greater than, $R_G = V_{CRES}/0.02 \Omega$.

The internal charge pump of this device is generated from the VDD supply; therefore, care must be taken to provide sufficient gate-source voltage for the high-side MOSFETs when $V_M \gg V_{DD}$ (e.g., $V_M = 5.0 \text{ V}$, $V_{DD} = 3.3 \text{ V}$), in order to ensure full enhancement of the high-side MOSFET channels.

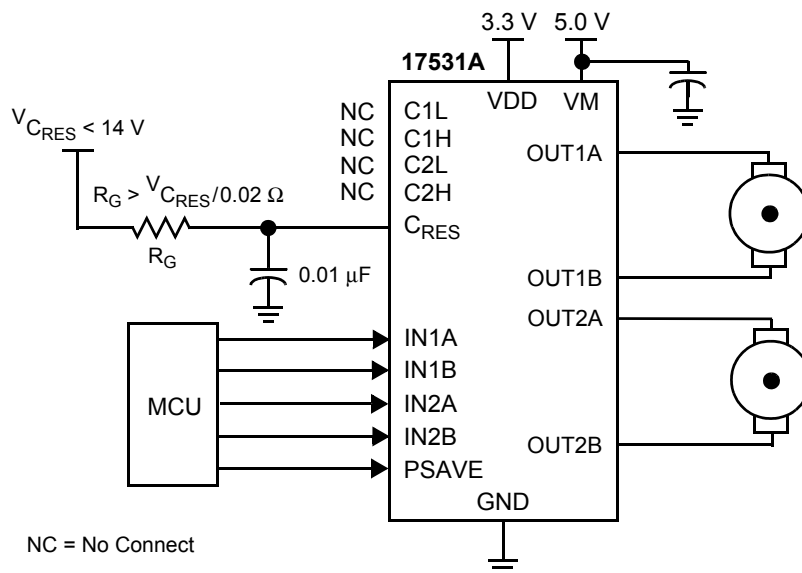


Figure 8. 17531A Typical Application Diagram

CEMF SNUBBING TECHNIQUES

Care must be taken to protect the IC from potentially damaging CEMF spikes induced when commutating currents in inductive loads. Typical practice is to provide snubbing of voltage transients via placing a capacitor or zener at the supply terminal (VM) (see Figure 9).

PCB LAYOUT

When designing the printed circuit board (PCB), connect sufficient capacitance between power supply and ground terminals to ensure proper filtering from transients. For all high-current paths, use wide copper traces and shortest possible distances.

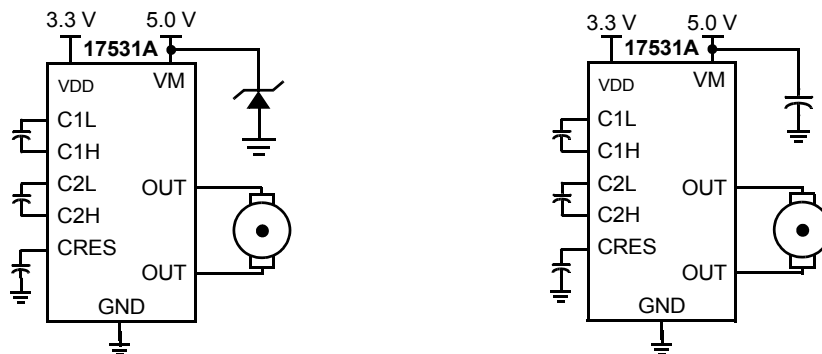


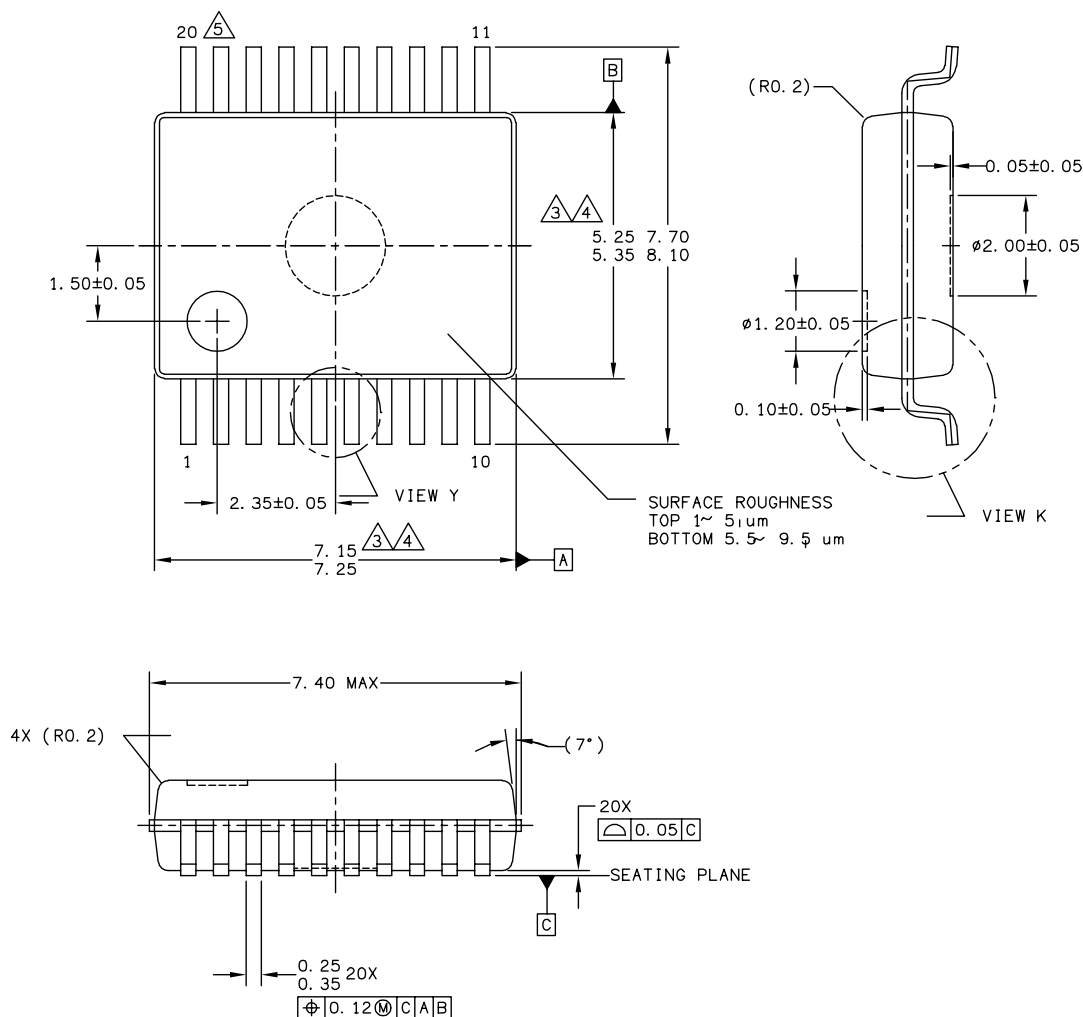
Figure 9. CEMF Snubbing Techniques

PACKAGING

PACKAGE DIMENSIONS

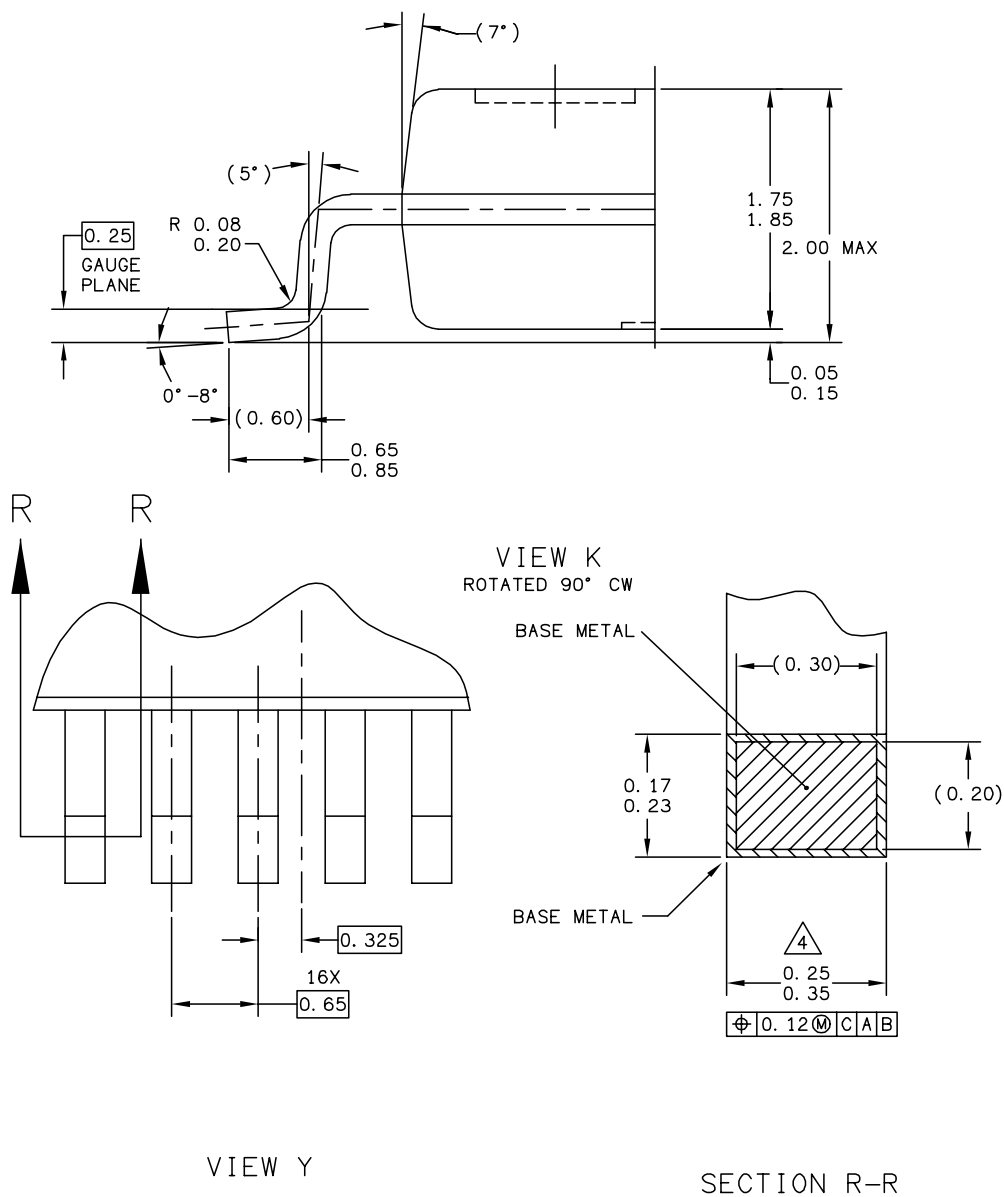
For the most current package revision, visit www.freescale.com and perform a keyword search using the “98A” drawing number listed below.

EV (Pb-FREE) SUFFIX
20-LEAD VMFP
PLASTIC PACKAGE
CASE 1569-01
ISSUE A



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EV (Pb-FREE) SUFFIX
20-LEAD VMFP
PLASTIC PACKAGE
CASE 1569-01
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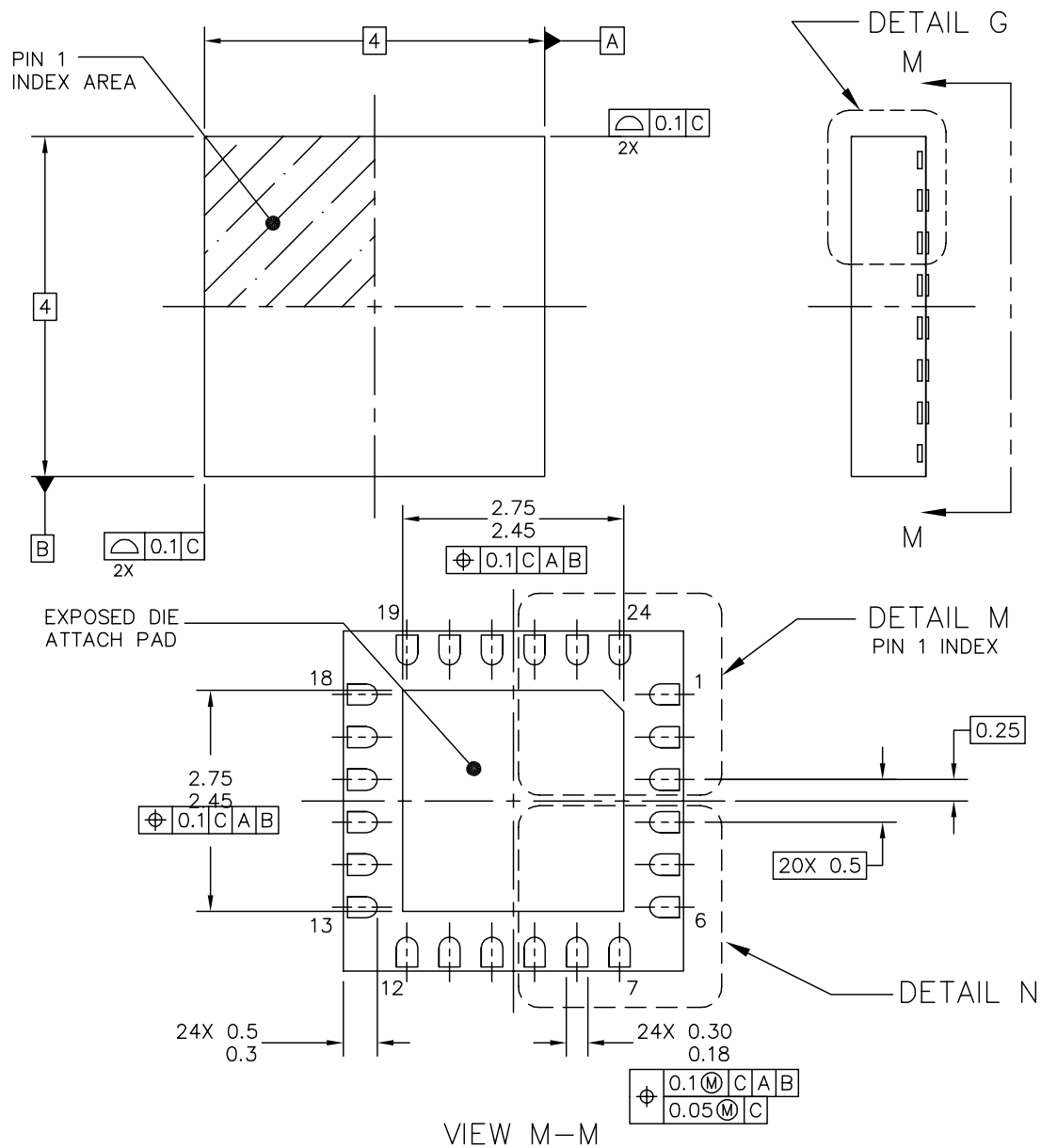
EV (Pb-FREE) SUFFIX
20-LEAD VMFP
PLASTIC PACKAGE
CASE 1569-01
ISSUE A

NOTES:

- 1 DIMENSIONING AND TOLERANCING PER ASME Y14.5M - 1994.
- 2 ALL DIMENSIONS ARE IN MILLIMETERS.
- 3 DIMENSIONS DO NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS.
MOLD FLASH, PROTRUSIONS OR GATE BURRS SHALL NOT EXCEED 0.10 ANY SIDE.
DIMENSIONS DO NOT INCLUDE INTERLEAD FLASH OR PROTRUSION.
INTERLEAD FLASH OR PROTRUSION SHALL NOT EXCEED 0.15 PER SIDE.
- 4 DIMENSIONS ARE DETERMINED AT THE OUTMOST EXTREMES OF THE PLASTIC BODY
EXCLUSIVE OF MOLD FLASH, TIE BAR BURRS, GATE BURRS, AND INTERLEAD FLASH,
BUT INCLUDING ANY MISMATCH BETWEEN THE TOP AND BOTTOM OF THE PLASTIC BODY.
- 5 TERMINAL NUMBER ARE SHOWN FOR REFERENCE ONLY.

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EP (Pb-FREE) SUFFIX
24-LEAD QFN
PLASTIC PACKAGE
CASE 1508-01
ISSUE A



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	CASE NUMBER: 1508-01		03 AUG 2005
	STANDARD: NON-JEDEC		

0.3
0.2

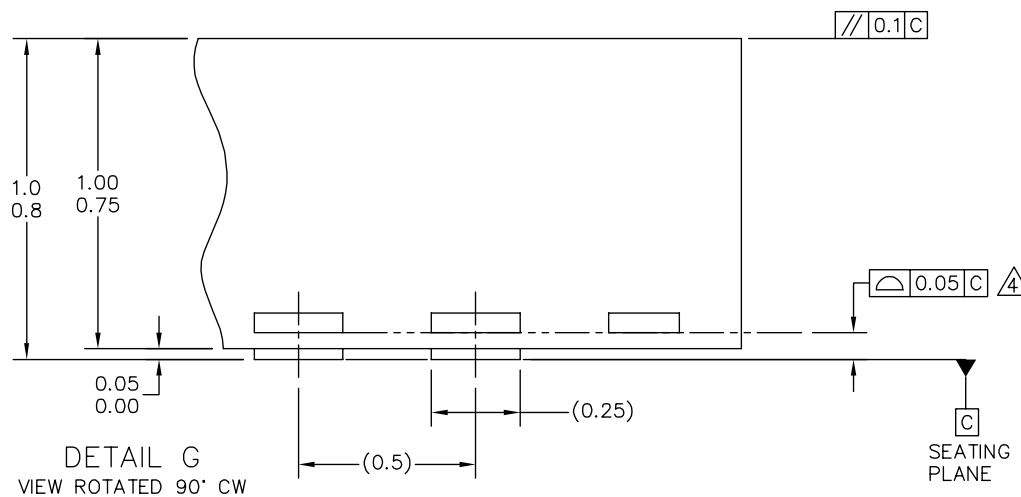
0.3
0.2

(0.354)

24X 0.065
0.015

DETAIL M
PIN 1 BACKSIDE IDENTIFIER


DETAIL N
CORNER CONFIGURATION



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		CASE NUMBER: 1508-01		03 AUG 2005	
		STANDARD: NON-JEDEC			

EP (Pb-FREE) SUFFIX
24-LEAD QFN
PLASTIC PACKAGE
CASE 1508-01
ISSUE A

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1. ALL DIMENSIONS ARE IN MILLIMETERS.
2. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
3. THE COMPLETE JEDEC DESIGNATOR FOR THIS PACKAGE IS: HF-PQFP-N.
4.  COPLANARITY APPLIES TO LEADS AND DIE ATTACH PAD.

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		CASE NUMBER: 1508-01		03 AUG 2005	
		STANDARD: NON-JEDEC			

REVISION HISTORY

Revision	Date	Description of Changes
Internal Version 2.0	9/2005	<ul style="list-style-type: none">• Implemented Revision History page• Converted to Freescale format

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