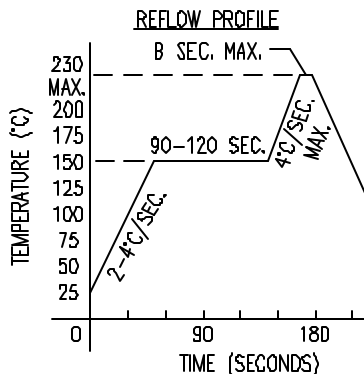
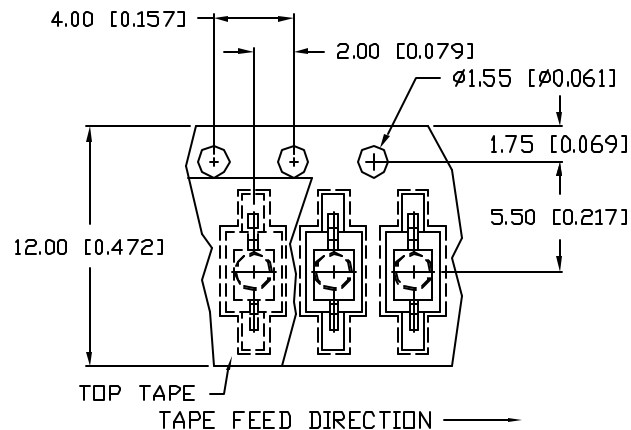
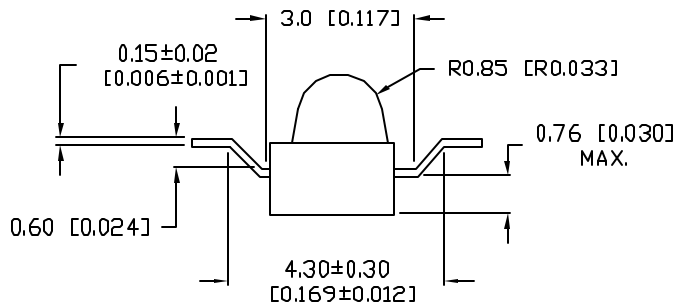
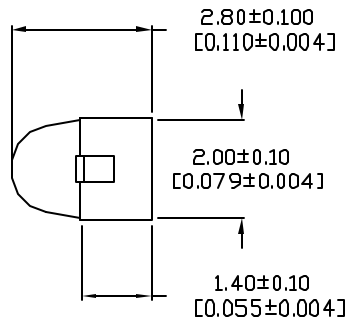
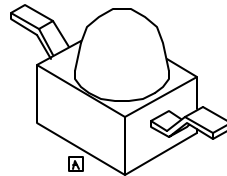
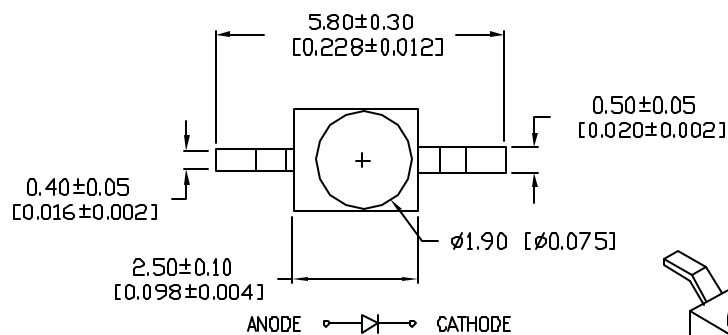
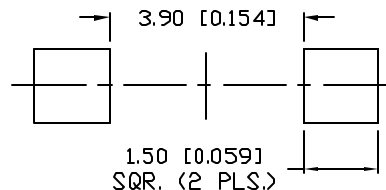


UNCONTROLLED DOCUMENT



RECOMMENDED SOLDER PAD LAYOUT



\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.038), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030), MIN.=<sup>+DECIMAL PRECISION</sup><sub>-0.00</sub> MAX.=<sup>+0.00</sup><sub>-DECIMAL PRECISION</sub>

PART NUMBER  
**SSL-LXA228SOC-TR31**  
 REV. **B**

REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #10695. &10BRDR.	1.5.01
B	E.C.N. #10762.	6.18.01

ELECTRO-OPTICAL CHARACTERISTICS  $T_A=25^\circ\text{C}$   $I_f=20\text{mA}$ 

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		620		nm	
FORWARD VOLTAGE		2.0	2.5	$V_f$	
REVERSE VOLTAGE	5.0			$V_r$	$I_r=100\mu\text{A}$
AXIAL INTENSITY		700		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		25		2x theta	
EMITTED COLOR:	ORANGE				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C PER DIE

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	160	mA
STEADY CURRENT	20	mA
POWER DISSIPATION	100	mW
DERATE FROM 25°C	-1.2	mW/°C
OPERATING, STORAGE TEMP.	-40 TO +85	°C
SOLDERING TEMP.	+260	°C
2.0mm FROM BODY	3 SEC. MAX	

\*  $t < 10\mu\text{s}$ 

## NOTES:

- 1,000 PIECES PER REEL.
- THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

UNCONTROLLED DOCUMENT

REV. **B** PART NUMBER  
**SSL-LXA228SOC-TR31**

620nm SUPER ORANGE, AXIAL LED,  
 WATER CLEAR LENS, Z BEND, TAPE AND REEL.

CONFIDENTIAL INFORMATION  
 THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF LUMEX INC. EXCEPT AS SPECIFICALLY AUTHORIZED IN WRITING BY LUMEX INC., THE HOLDER OF THIS DOCUMENT SHALL KEEP ALL INFORMATION CONTAINED HEREIN CONFIDENTIAL AND SHALL PROTECT SAME IN WHOLE OR IN PART FROM DISCLOSURE AND DISSEMINATION TO ALL THIRD PARTIES.

RELIABILITY NOTE  
 OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



290 E. HELEN ROAD  
 PALATINE, IL 60067-6976  
 PHONE: +1.847.359.2790  
 US WEB: www.lumex.com  
 TW WEB: www.lumex.com.tw

DRAWN BY: TM/BC/CT CHECKED BY: APPROVED BY: DATE: 9.11.97  
 PAGE: 1 OF 1  
 SCALE: N/A