



M.S.KENNEDY CORP.

600V/150A THREE PHASE BRIDGE PEM WITH BRAKE

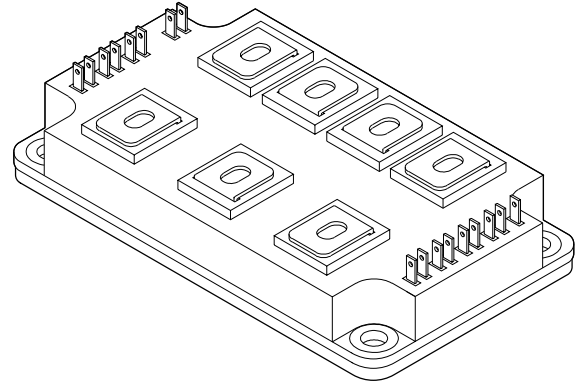
4850

4707 Dey Road Liverpool, N.Y. 13088

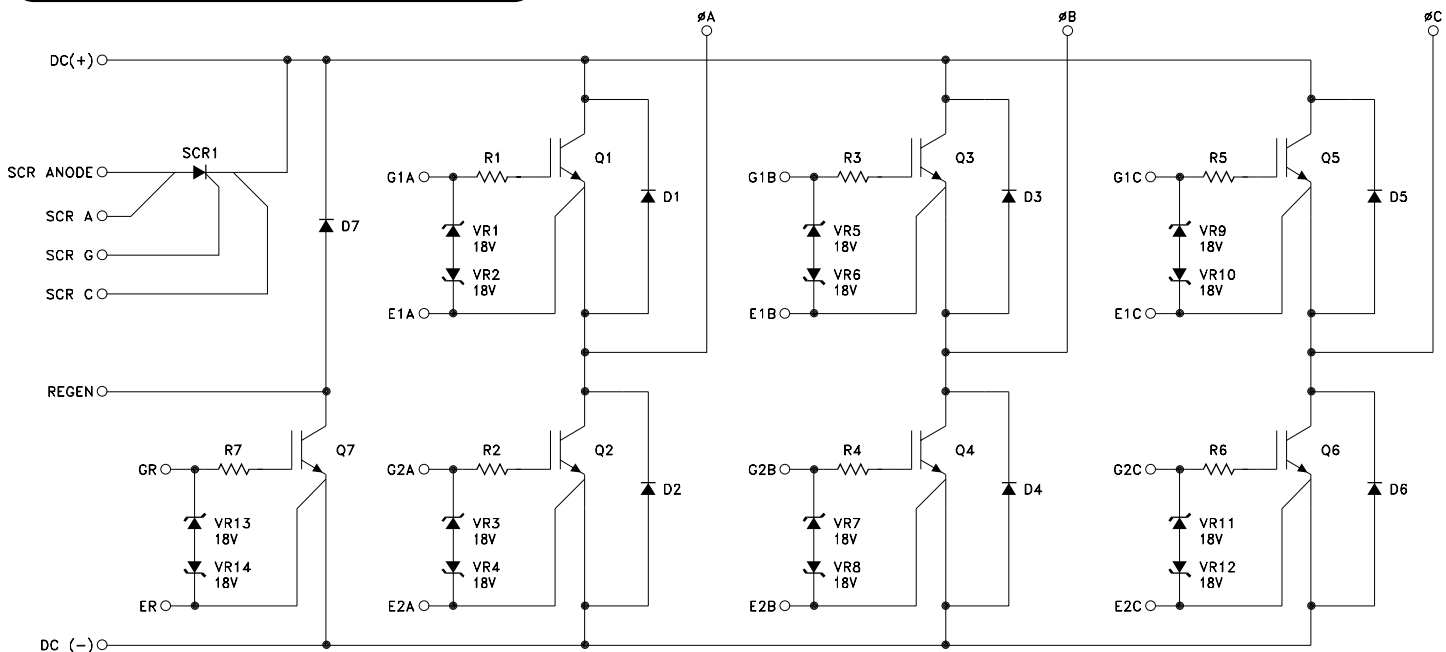
(315) 701-6751

FEATURES:

- Full Three Phase Bridge Configuration with SCR/IGBT Brake
- 600V Rated Voltage
- 150A Continuous Output Current
- Internal Zener Clamps on Gates
- Proprietary Encapsulation Provides Near Hermetic Performance
- MIL-PRF-38534 Screening Available (Modified)
- Light Weight Domed ALSIC Baseplate
- Robust Mechanical Design for Hi-Rel Applications
- Ultra-Low Inductance Internal Layout
- Withstands 96 Hours HAST and Thermal Cycling (-55 °C to +125 °C)

MIL-PRF-38534 CERTIFIED**DESCRIPTION:**

The MSK 4850 is one of a family of plastic encapsulated modules (PEM) developed specifically for use in military, aerospace and other severe environment applications. The Three Phase Bridge configuration along with the SCR/IGBT brake circuit and 600 volt/150 amp rating make it ideal for use in high current motor drive and inverter applications. The Aluminum Silicon Carbide (AlSiC) baseplate offers superior flatness and light weight; far better than the copper or copper alloys found in most high power plastic modules. The high thermal conductivity materials used to construct the MSK 4850 allow high power outputs at elevated baseplate temperatures. Our proprietary coating, SEES™ - Severe Environment Encapsulation System - protects the internal circuitry of MSK PEM's from moisture and contamination, allowing them to pass the rugged environmental screening requirements of military and aerospace applications. MSK PEM's are also available with industry standard silicone gel coatings for a lower cost option.

EQUIVALENT SCHEMATIC**TYPICAL APPLICATIONS**

- Motor Drives
- Inverters

ABSOLUTE MAXIMUM RATING ^⑧

| | | |
|-------|----------------------------------------|-------|
| VCE | Collector to Emitter Voltage | 600V |
| VGE | Gate to Emitter Voltage | ± 20V |
| IOUT | Current (Continuous) | 150A |
| IOUTP | Current Pulsed (1mS) | 300A |
| VCASE | Case Isolation Voltage | 2500V |

| | | |
|-----|----------------------------------|-----------------|
| TST | Storage Temperature Range . . . | -55°C to +125°C |
| TJ | Junction Temperature | 150°C |
| Tc | Case Operating Temperature Range | |
| | MSK 4850H/E | -55°C to +125°C |
| | MSK 4850 | -40°C to +85°C |

ELECTRICAL SPECIFICATIONS

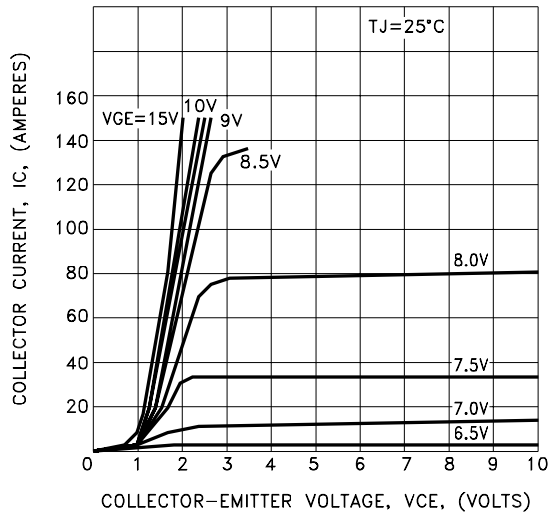
| Parameter ^⑥ | Test Conditions | Group A Subgroup | MSK 4850 H/E | | | MSK 4850 | | | Units |
|--------------------------------------------|-------------------------------|---------------------|--------------|------|------|----------|------|------|-------|
| | | | Min. | Typ. | Max. | Min. | Typ. | Max. | |
| Collector-Emitter Saturation Voltage | IC = 150A, VGE = 15V | 1 | - | 2.0 | 2.6 | - | 2.0 | 2.7 | V |
| | | 2 | - | 2.0 | 2.6 | - | 2.0 | 2.7 | V |
| | | 3 | - | 2.1 | 2.8 | - | 2.1 | 2.9 | V |
| Collector-Emitter Leakage Current | VCE = 600V, VGE = 0V | 1 | - | 0.05 | 1.0 | - | 0.05 | 1.5 | mA |
| | | 2 | - | 0.05 | 7.5 | - | 0.05 | 8.0 | mA |
| | | ① 3 | - | 0.05 | 1.5 | - | 0.05 | 2.0 | mA |
| Gate Threshold Voltage | IC = 45mA, VCE = VGE | 1 | 4.0 | 5.40 | 7.5 | 4.0 | 5.40 | 7.5 | V |
| | | 2 | 4.0 | 5.40 | 7.5 | 4.0 | 5.40 | 7.5 | V |
| | | 3 | 4.0 | 5.40 | 7.5 | 4.0 | 5.40 | 7.5 | V |
| Gate Leakage Current | VCE = 0V, VGE = ± 15V | 1 | -10 | 0.10 | 10 | -12 | 0.10 | 12 | uA |
| | | 2 | -10 | 0.15 | 10 | -12 | 0.15 | 12 | uA |
| | | 3 | -10 | 0.10 | 10 | -12 | 0.10 | 12 | uA |
| Diode Forward Voltage | IC = 150A | 1 | - | 1.5 | 2.6 | - | 1.5 | 2.7 | V |
| | | 2 | - | 1.5 | 2.7 | - | 1.5 | 2.8 | V |
| | | 3 | - | 1.6 | 2.8 | - | 1.6 | 2.9 | V |
| SCR Reverse Leakage | VRRM = 600V | 1 | - | 0.01 | 15 | - | 0.01 | 18 | mA |
| | | 2 | - | 0.01 | 15 | - | 0.01 | 18 | mA |
| | | 3 | - | 0.01 | 15 | - | 0.01 | 18 | mA |
| SCR On Voltage | IF = 100A | 1 | - | 1.0 | 1.35 | - | 1.0 | 1.4 | V |
| | | 2 | - | 1.0 | 1.35 | - | 1.0 | 1.4 | V |
| | | 3 | - | 1.0 | 1.35 | - | 1.0 | 1.4 | V |
| SCR Holding Current | | 1 | - | 100 | 300 | - | 100 | 325 | mA |
| | | 2 | - | 90 | 300 | - | 90 | 325 | mA |
| | | 3 | - | 110 | 300 | - | 110 | 325 | mA |
| Regen Diode Forward Voltage | IF = 50A | 1 | - | 1.3 | 2.4 | - | 1.3 | 2.5 | V |
| Total Gate Charge ^① | V = 300V, IC = 150A | 4 | - | 450 | 1600 | - | 450 | 1600 | nC |
| Turn-On Delay ^① | V = 300V, IC = 150A, RG = 20Ω | 4 | - | 360 | 900 | - | 360 | 900 | nS |
| Rise Time ^① | V = 300V, IC = 150A, RG = 20Ω | 4 | - | 160 | 700 | - | 160 | 700 | nS |
| Turn-Off Delay ^① | V = 300V, IC = 150A, RG = 10Ω | 4 | - | 0.64 | 2.1 | - | 0.64 | 2.1 | uS |
| Fall Time ^① | V = 300V, IC = 150A, RG = 10Ω | 4 | - | 40 | 300 | - | 40 | 300 | nS |
| Diode Reverse Recovery Time ^① | IE = 150A, di/dt = 300A/uS | 4 | - | 56 | 170 | - | 56 | 170 | nS |
| Diode Reverse Recovery Charge ^① | IE = 150A, di/dt = 300A/uS | 4 | - | 1.0 | 2.5 | - | 1.0 | 2.5 | uC |
| Thermal Resistance ^① | IGBT @ TJ = 125°C | 4 | - | 0.2 | 0.24 | - | 0.2 | 0.26 | °C/W |
| | BRIDGE DIODE @ TJ = 125°C | 4 | - | 0.4 | 0.45 | - | 0.4 | 0.46 | °C/W |
| | REGEN SCR | 4 | - | 0.25 | 0.27 | - | 0.25 | 0.28 | °C/W |
| | REGEN DIODE | 4 | - | 0.7 | 0.8 | - | 0.7 | 0.9 | °C/W |

NOTES:

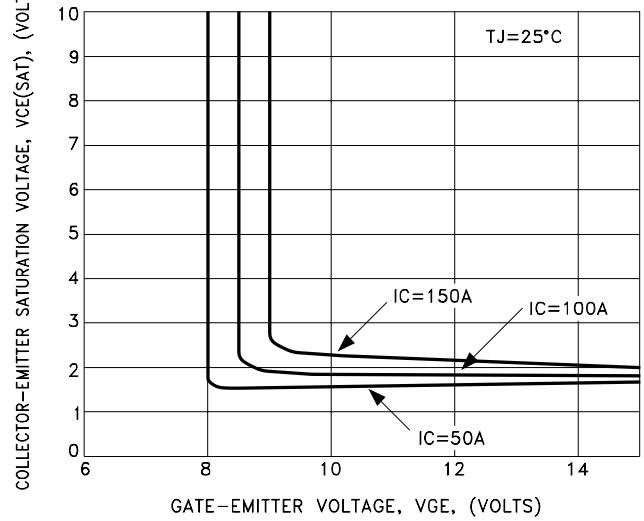
- ① Guaranteed by design but not tested. Typical parameters are representative of actual device performance but are for reference only.
- ② Industrial grade and "E" suffix devices shall be tested to subgroup 1 unless otherwise specified.
- ③ Military grade devices ("H" suffix) shall be 100% tested to subgroups 1, 2 and sample tested to subgroup 3.
- ④ Subgroups 4, 5 and 6 testing available upon request.
- ⑤ Subgroup 1, 4 TA = +25°C
2, 5 TA = +125°C
3, 6 TA = -55°C
- ⑥ Specifications apply to both the upper and lower sections of the half bridge.
- ⑦ VGE = 15V unless otherwise specified.
- ⑧ Continuous operation at or above absolute maximum ratings may adversely effect the device performance and/or life cycle.

TYPICAL PERFORMANCE CURVES

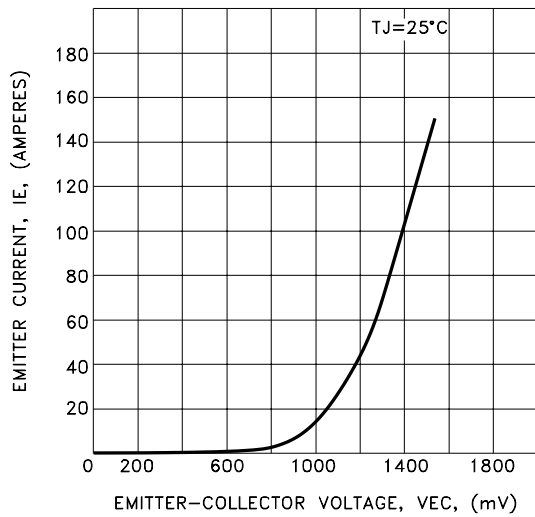
TYPICAL OUTPUT CHARACTERISTICS



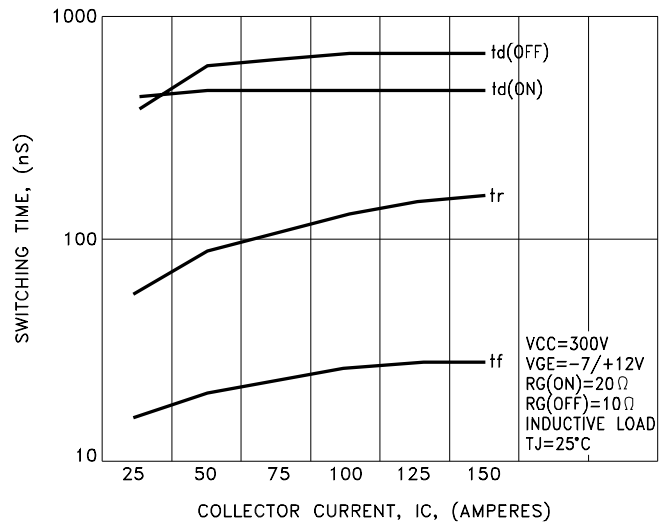
COLLECTOR-EMITTER SATURATION VOLTAGE CHARACTERISTICS



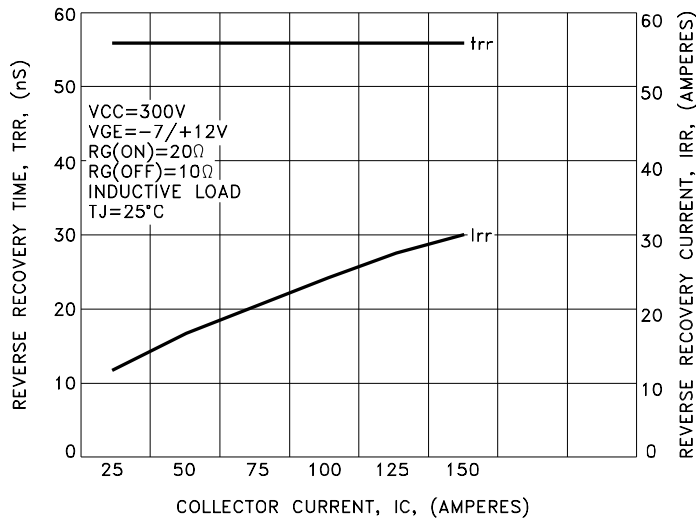
FREE-WHEEL DIODE FORWARD CHARACTERISTICS



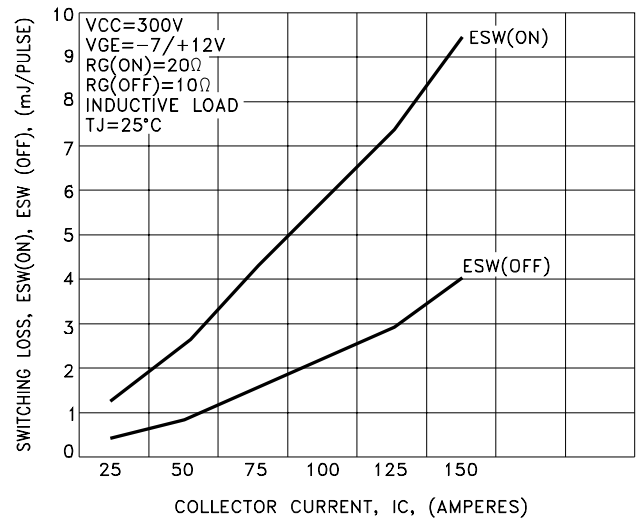
SWITCHING CHARACTERISTICS



REVERSE RECOVERY CHARACTERISTICS



SWITCHING LOSS vs. COLLECTOR CURRENT

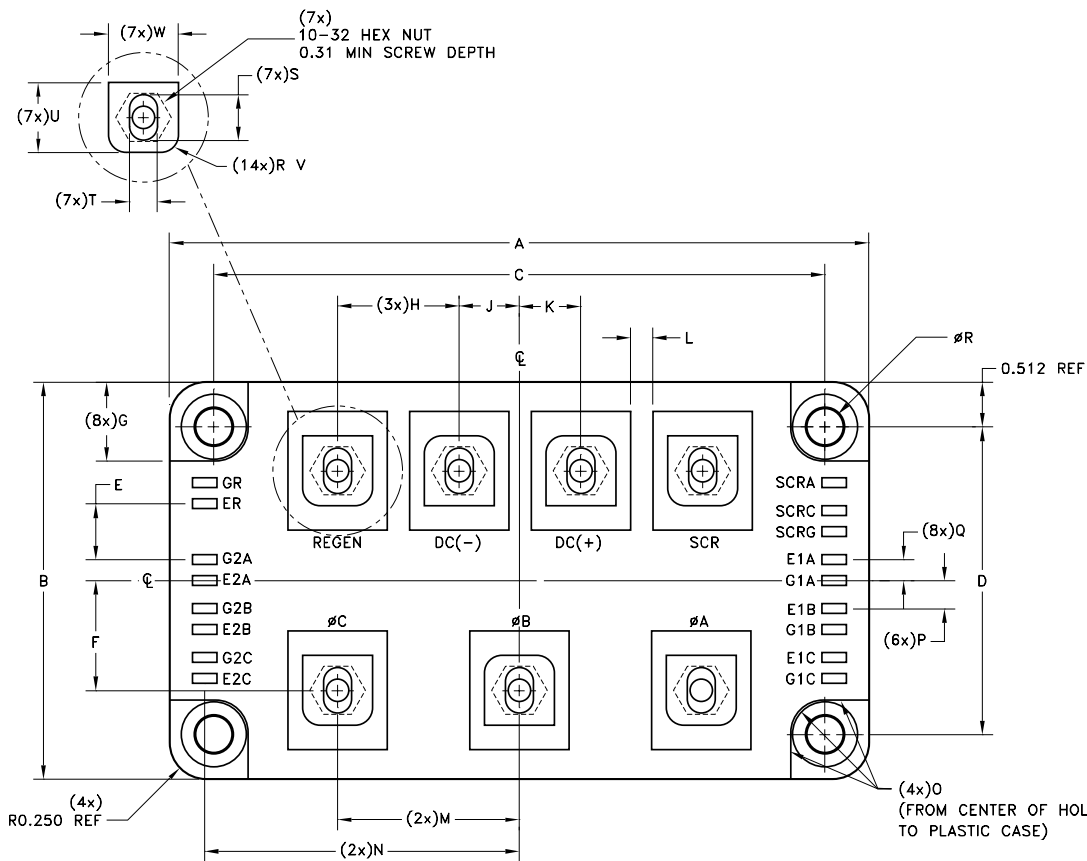


SCREENING CHART

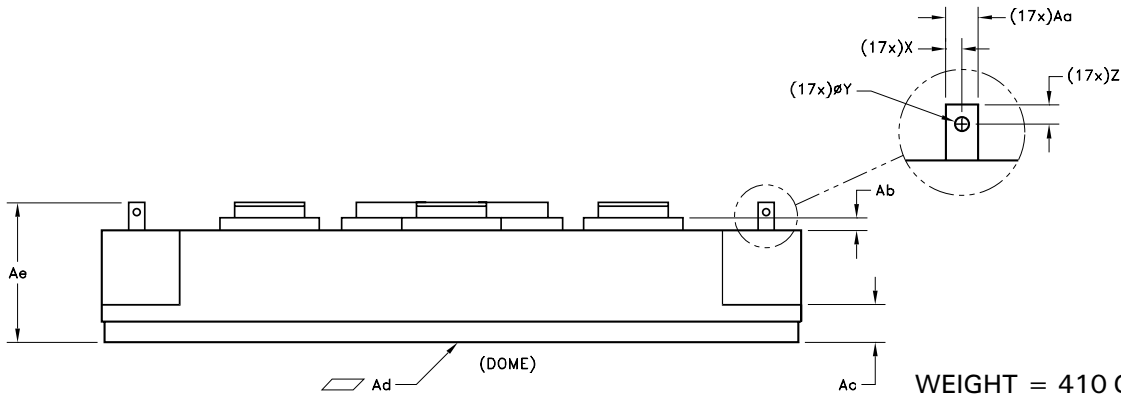
| OPERATION IN ACCORDANCE WITH MIL-PRF-38534 | INDUSTRIAL | CLASS E | CLASS H |
|--------------------------------------------|------------------|----------------|-----------------|
| QUALIFICATION (MODIFIED) | NO | NO | YES |
| ELEMENT EVALUATION | NO | YES | YES |
| CLEAN ROOM PROCESSING | YES | YES | YES |
| NON DESTRUCT BOND PULL SAMPLE | YES | YES | YES |
| CERTIFIED OPERATORS | NO | YES | YES |
| MIL LINE PROCESSING | YES | YES | YES |
| MAX REWORK SPECIFIED | NO | YES | YES |
| ENCAPSULANT | GEL COAT | SEES™ | SEES™ |
| PRE-CAP VISUAL | YES - INDUSTRIAL | YES - CLASS H | YES - CLASS H |
| TEMP CYCLE (-55°C TO +125°C) | NO | YES | YES |
| BURN-IN | NO | YES - 96 HOURS | YES - 160 HOURS |
| ELECTRICAL TESTING | YES - 25°C | YES - 25°C | YES - FULL TEMP |
| EXTERNAL VISUAL | YES - SAMPLE | YES - SAMPLE | YES |
| XRAY | NO | NO | NO |
| PIN FINISH | NI | NI | NI |

NOTE: ADDITIONAL SCREENING IS AVAILABLE SUCH AS XRAY, CSAM, MECHANICAL SHOCK, ETC.
CONTACT FACTORY FOR QUAL STATUS.

MECHANICAL SPECIFICATIONS



| REF | MIN | MAX |
|-----|-------|-------|
| A | 4.970 | 5.010 |
| B | 2.810 | 2.850 |
| C | 4.360 | 4.380 |
| D | 2.190 | 2.290 |
| E | 0.390 | 0.410 |
| F | 0.775 | 0.795 |
| G | 0.520 | |
| H | 0.860 | 0.880 |
| J | 0.420 | 0.440 |
| K | 0.430 | 0.450 |
| L | 0.150 | |
| M | 1.290 | 1.310 |
| N | 2.240 | 2.260 |
| O | 0.240 | |
| P | 0.190 | 0.210 |
| Q | 0.140 | 0.160 |
| R | 0.259 | 0.265 |
| S | 0.310 | 0.340 |
| T | 0.195 | 0.205 |
| U | 0.500 | 0.700 |
| V | 0.100 | |
| W | 0.500 | 0.550 |
| X | 0.048 | 0.068 |
| Y | 0.040 | 0.060 |
| Z | 0.060 | 0.080 |
| Aa | 0.105 | 0.125 |
| Ab | 0.090 | |
| Ac | 0.255 | 0.285 |
| Ad | 0.000 | 0.008 |
| Ae | 0.980 | 1.020 |



WEIGHT = 410 GRAMS MAX.

ORDERING INFORMATION

MSK4850 H

SCREENING

BLANK = INDUSTRIAL; E = EXTENDED RELIABILITY;
H = MIL-PRF-38534 CLASS H (MODIFIED)

GENERAL PART NUMBER

THE ABOVE EXAMPLE IS A MILITARY SCREENED MODULE.

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